



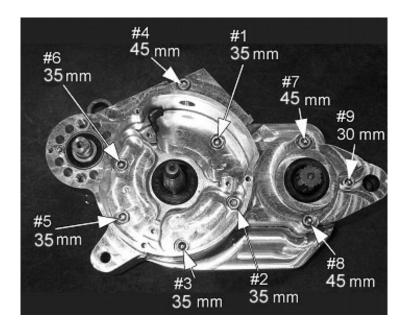
240 Uran Street Hillsdale MI, 49242

(517) 437 9100 phone (517) 437-9101 fax

## TSB1004: 2004 King & CM 50 engine case screws

April 2, 2004

During new product break-in check the tightness of the engine case screws.



Proper torque is 80 in-lb (9 Nm).

If these screws become loose the machine could experience an air leak and/or an oil leak.