Technical Service Bulletin

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Cylinder Head Nut Torque for Venom 50 Engines
TSB00617

Manuals printed prior to today have the incorrect cylinder and cylinder head nut torque specifications in the manual. The values should be as listed in the table below.

Fastener	Torque Value			Loctite™	Size & Remarks
	ft-lb	in-lb	Nm		
Cylinder head nuts	9	110	12	no	M6 x 1.0
Cylinder nuts	22	265	30	no	M8 x 1.25**

**To accurately measure this value, one must use a 'crow's foot' oriented 90° to the torque wrench.