DISCLAIMER OF WARRANTY

This motorcycle is sold "as is" with all faults, obvious or not. There are no warranties expressed or implied, including any warranty of merchantability and warranty of fitness for any particular purpose.

WARNING

THE COBRA CX50P3 IS A COMPETITION MODEL ONLY AND IS <u>NOT</u> MANUFACTURED FOR, NOR SHOULD IT BE USED ON PUBLIC STREETS, ROADS OR HIGHWAYS.

THE USE OF THIS BIKE SHOULD BE LIMITED TO PARTICIPATION IN SANCTIONED COMPETITION EVENTS UPON A CLOSED COURSE BY A SUFFICIENTLY SKILLED RIDER AND SHOULD NOT BE USED FOR GENERAL OFF-ROAD RECREATIONAL RIDING.

IMPROPER USE OF THIS MOTORCYCLE CAN CAUSE INJURY OR DEATH.

THIS BIKE IS INTENDED FOR EXPERIENCED RACERS ONLY AND NOT FOR BEGINNERS.

IT IS <u>YOUR RESPONSIBILITY</u> AS THE OWNER OF THIS COBRA MOTORCYCLE OR AS THE PARENT, OR LEGAL GUARDIAN OF THE OPERATOR, TO KEEP THIS COBRA MOTORCYCLE IN PROPER OPERATING CONDITION.

THIS BIKE WAS DESIGNED FOR RIDERS THAT WEIGH LESS THAN 80 LBS WITH FULL RIDING GEAR AND SHOULD NOT BE OPERATED BY RIDERS THAT WEIGH MORE.

BE SURE THAT THE RIDER ALWAYS WEARS ADEQUATE SAFETY GEAR EVERYTIME HE OR SHE RIDES THEIR COBRA MOTORCYCLE.

IMPORTANT SAFETY NOTICE

WARNING

Failure to follow WARNING instructions <u>could result in severe injury or death</u> to the machine operator, a bystander, or a person inspecting or repairing the machine.

CAUTION:

A CAUTION indicates special precautions that must be taken to avoid damage to the machine.

NOTE: A NOTE provides key information to make procedures easier or clearer.

MCCL2017.0

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General Information

Specifications - General

Items	CX50 P3
Dimensions	OXOT C
Wheelbase	35.75" (908mm)
Wheel size	10" (254mm)
Seat height	22" (558 mm)
Engine	(600)
Type	2-stroke, single cylinder, reed valve
Cooling system	Liquid-cooled
Coolant	Moto Chill
Displacement	49.8 cc
Bore and stroke	39 mm x 41.7 mm
Ignition system	Electronic, analogic advance
Spark plug	Autolite - XS61 & 4261 Autolite
Gap	0.023" – 0.025" (0.58 – 0.64 mm)
Ignition timing	0.040" (1.0 mm) Before Top Dead Center (BTDC)
Fuel type	High octane <i>pump</i> gasoline
Premix Oil type	Bel-Ray H1-R
Premix oil ratio after break-in	40:1 to 50:1
Carburetion	12 mm Dell'Orto
Slow (Pilot) Jet / Main Jet	55 / 92
Needle - position	W7-2
Slide	#50
Float Height	16mm <u>+</u> 0.5mm (0.63" <u>+</u> 0.020")
Transmission	/
Speed / Clutch	Single / Cobra 3 shoe
Final drive ratio	14/37 T
Chain	420
Transmission / clutch oil type	Cobra Venom 3 Shoe Clutch Milk
Quantity	300 ml (10oz)
Chassis	
Front tire	2.75 (80/100) – 10"
Pressure	15 psi minimum
Rear tire	2.75 (80/100) – 10"
Pressure	15 psi min. (20 psi for hard pack or rocky conditions)
Front fork	CARD 32mm USD Fully Adjustable w/ Smart Leg
Fork oil type	2.5wt Bel-Ray Fork Oil
Fork oil amount	140 ml
Std settings	Smart leg: 3 out,Compression and rebound 1 1/2 out
Rear Shock (std settings)	Compression Low 7, High 7, No Rebound Adj.

Optional Suspension Components

Weight of Rider (lb)	Fork Spring	Shock Spring
Less than 38 (light)	KCCJ3218 (10 lb/in, .18 kg/mm)	SCCL0275 (275 lb/in) red
38 – 45 (std)	KCCJ3221 (12 lb/in, .21 kg/mm)	SCCL0285 (285 lb/in) yellow
46 to 55 (stiff)	KCCJ3225 (14 lb/in, .25 kg/mm)	SCCL0295 (295 lb/in) white

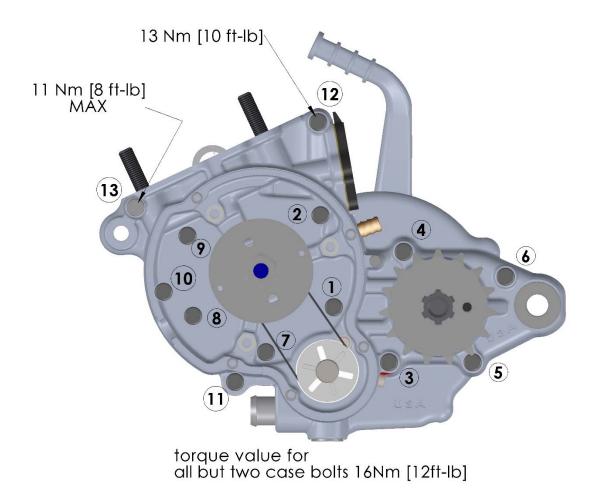
Specifications - Torque Values

Fastener	Torque Value			l a atita	Size & Remarks	
1 dotonor	ft-lb	in-lb	Nm	- Loctite ™	Size & Remarks	
Cylinder head nuts	9	110	12		M6 X 1.0	
Cylinder nuts	22	265	3.0		M8 x 1.25**	
Crankcase bolts	See	the next p	oage		M6 x 1.0	
Spark plug	(SP)	(SP)	(SP)		M14 x 1.25	
Stator cover bolts	1.7	20	2.3		M4 X 0.75	
Stator bolts	2.1	25	2.8	243	M5 X 0.8	
Ignition rotor nut	33	400	45	243	M10 x 1.25	
Clutch cover bolts	5.8	70	7.9		M6 X 1.0	
Clutch nut	40	480	54	263	10 x 1.25	
Clutch bolts	12	144	16	263	M6 x 1.0	
Engine mount bolts	22	265	30		M8 X 1.25	
Swingarm pivot	21	250	28		M14 X 2.0	
Shock bolt	35	420	47	243	M10 x 1.5	
Triple clamp (top)	12	144	16		M8 x 1.25	
Triple clamp (bottom)	6	72	8		M6 x 1.0	
Water pump impeller	3.6	44	5	243	M5 x 0.8	
Intake manifold bolts	4.6	55	6.2		M6 X 1.0	
Rear brake rotor bolts	9	108	12	243	M6 x 1.0	
Rear sprocket bolts	16	195	22	243	M7 X 1.0	
Axle nuts	25	300	34		M12 X 1.25	

^{**} Use a 'crows foot' attachment oriented 90° to the torque wrench

⁽SP) To apply the proper torque to the spark plug when inserting, first screw the spark plug in until the metal gasket ring causes resistance and then turn another $\frac{1}{2}$ turn.

Engine Case Torque



Torque the engine case bolts in the pattern shown above. The upper two bolts have a different toque value compared to the others.

Proper torqueing procedure would have you lubricating the threads with 30W oil, torqueing the bolts all first to an intermediate torque value of 10-12 Nm and then once they are all at that value, proceed back at bolt #1 and toque each bolt further up to the final value.

Break-In Procedure

Your Cobra CX50 P3 is a close-tolerance high performance machine and breakin time is very important for maximum life and performance. The CX50 P3 can be ridden hard after the first ½ hour break-in time.

Cobra recommends *Bel-Ray H1-R* premix oil with high octane pump gas mixed at 40:1 (150 ml oil to 2 gallons of gas). Other brands of oil should be mixed at 32:1 for break-in.



CAUTION:

Failure to use proper fuel, oil, or fuel/oil mixture may result in premature engine wear or damage to the machine.

Adhering to the following break-in schedule will result in long lasting high performance machine.

- Start bike on stand
- First 5 minute period, operate the bike on the stand with a combination of idle and high RPM operation. (avoid prolonged high RPM but spin the rear wheel good at least once or twice per minute)
- Allow bike to cool
- Ride for 15 minutes maximum (avoid prolonged high RPM operation and avoid abusing the clutch with throttle blipping.
- Allow bike to cool and inspect bike for loose fasteners.
- Avoid prolonged operation at Wide Open Throttle for the next half hour.
- After 1 hour of operation
 - o Check for loose bolts and nuts.
 - o Clean the carburetor bowl.
 - Change the transmission / clutch lubricant.
- Check CFD torque and adjust as necessary
- After 8 hours of operation
 - Change the fork oil.
 - Have a Certified Cobra Mechanic or suspension specialist change the shock oil.
- Your bike is now ready for the highest level of competition!

NOTE: During break-in the bike will likely lose some engine coolant through the radiator overflow hose. Losing up to 4 oz (120 ml) is normal. Proper coolant level will cover the top of the radiator cores. Removing the radiator cap and looking inside is the only way to check the coolant level.

Never remove the radiator cap of a machine that has a warm engine. Burning and scalding could occur.

Starting Procedure

Before starting the machine inspect the following:

- Tire pressure
- Chain tension
- Coolant level
- Proper wear on chain rollers and sliders
- Handlebar tightness
- Throttle assembly movement/cable adjustment
- Air Filter
- Check for loose nuts and bolts
- Turn the fuel on by rotating the fuel petcock knob to the vertically downward position (reserve position is horizontally forward)

NOTE: For best results from your Cobra Motorcycle use only the recommended fuel. Testing has shown that most 'race' fuels actually degrade performance.

A WARNING

Always wear a helmet and other protective riding gear.

When your pre-ride inspection is complete the bike may be started. For a cold engine follow this procedure.

- 1. Place the motorcycle on a stand of sufficient strength that positions the motorcycle in a level upright position with the rear wheel off the ground.
- 2. Pull up the choke knob and turn it to lock it.
- 3. Kick start the engine.
- 4. Rev the engine in short spurts, turning the throttle no more than 1/4 open until the engine will run without the choke.
- 5. Verify a functional engine shut-off switch by shutting off the engine.
- 6. Restart the engine and proceed with riding when the engine is sufficiently warm (i.e. the side of the cylinder is warm to touch).

CAUTION:

Never rev an engine full throttle until the engine is at operating temperature.

WARNING

This is a high performance race motorcycle. Too much application of throttle will likely land your little racer on his or her arse. Fenders can be replaced but bruised egos and other body parts take longer.

CAUTION: Cobra recommends that you tell your child to take it easy the first couple of minutes in practice until the engine comes up to full operating temperature.

CAUTION: Make sure your riders' foot is not resting on the foot brake while they are riding.

Maintenance

A properly maintained machine is safer, faster, and more fun to ride. It is important that you adhere to this maintenance schedule so as to promote the longevity of your Cobra Motorcycle

Tips

- 1. Recommended lubricants:
 - a. Cobra Clutch Milk is by far the best auto clutch lubricant. It is a full synthetic lubricant that has been specifically formulated for Cobra's auto clutch and has;
 - Exceptional film strength over petroleum based oils or synthetic blends.
 - Extreme temperature tolerance.
 - NO frictional modifiers.
 - Dispersant package to keep clutch fibers in suspension so they can be flushed out when the oil is changed.
 - Extremely low viscosity for minimal drag and 'windage'.
 - b. *Bel-Ray H1-R* oil is the recommended **premix oil** because:
 - Its Ester base leaves a film on all parts at all times. No metal to metal startups or corrosion potential.
 - Exception film strength over petroleum based oils or other synthetic blends.
 - Easily atomizes and burns completely.
 - Does not fall out of suspension from premix in cold weather.
 - Produces virtually no coking deposits, leaving pistons, rings and heads extremely clean with minimal pipe 'spooge'.
- 2. Filling your transmission with more than 8.0 oz (235 cc) of lubricant will help to transfer heat from the clutch. Filling with more than 12 oz (295 cc) will degrade performance.
- 3. The cylinder base gasket has been 'fitted' for your engine. The code number stamped into the engine cases will guide you to what thickness base gasket is required during a common top end service. See the service section of this manual to correspond a code number with a base gasket part number.
- 4. Evaluate the bikes jetting only after it has been warmed up to race temperatures.
- 5. New chains will stretch on first use. Never install a new chain prior to a race. Always 'break' them in during practice.
- Your Cobra Motorcycle has a 10 digit VIN (Vehicle Identification Number).
 The first three digits indicate the model while the sixth and seventh indicates the model year.
 - a. Example, CP3xx17xxx is a 2017 CX50 P3.
- 7. Because of the amount of heat generated by the clutch and engine during extended periods of riding, it is advisable to remove the ignition cover afterward to allow the ignition to cool off. The heat transfers through the

- cases and can damage the stator as it cools off because of lack of airflow around the stator.
- 8. If you ever need to weld anything on the bike, disconnect the spark plug cap, unplug the ignition, disconnect the kill switch, scrape the paint bare near the area to be welded and put the ground clamp as close to the area to be welded as possible.

WARNING

Be sure the fuel tank and carburetor have been removed and safely located away from the welding process.

- 9. The frame is 4130 Chrome Moly and it is important to weld it with the proper rod and heat settings set as light as possible. Cobra recommends replacing the frame with a new one if the old one becomes damaged. Use ER70S6 filler if welding on the frame.
- 10. If your kick-starter lever does not return properly, first try loosening the six kick/clutch cover screws ½ turn. Hold the kick lever ½ way down while retightening the six screws starting for the center and working out
- 11. Inspect CFD slip torque after the 2nd ride and then again after the 6th ride. After this follow the recommended schedule below.
- 12. Check proper clutch engagement before and after each ride. If the clutch is engaging properly DO NOT feel the need to take the clutch apart to; measure the spring stack, clean the stack, replace the springs, etc... Cobra has worked very hard to make a clutch that is low maintenance and so only take it apart if it NEEDS to be maintained.

Schedule

- Prior to each ride
 - Check that the air filter is cleaned and oiled.
 - Insure the smooth operation of the throttle cable (throttle soundly 'clacks' shut).
 - Check for frayed strands of the throttle cable inside the throttle housing.
 - Check for adequate tire pressure.
 - Check all nuts and bolts for proper torque.
 - Spray all moving parts with WD40 or other light oil.
 - Check drive chain for
 - Proper tension.
 - Adequate lubrication.
 - o Insure that the ignition stator and rotor are clean and dry.
 - Check the frame for cracks in the metal or cracks in the paint that might Indicate that the metal has been stressed beyond its safe limits.
 - Check the rims for signs of stress, like cracks around the rim, spokes and hub.
 - Equalize the pressure in the forks with atmosphere.
- Every 2 hours of operation
 - Replace the transmission oil.
 - Check the CFD torque

- Every 10 hours of operation
 - o Replace the fork oil.
 - Have the shock oil replaced by a Certified Cobra Mechanic.

Replacing Transmission / Clutch Lubricant

Tools needed:

- 5mm allen wrench
- Minimum of 300 ml (10 oz) Cobra Venom 3 Shoe Clutch Milk (Part #MCMUGF32).

Procedure:

1. Begin this procedure with a bike that has been ridden more than 5 minutes but less than 10 minutes. It is desired to have the engine warm enough so that the oil is 'runny' but not so hot that there is risk of being burned by the engine or the oil.

WARNING

Hot oil and hot components on the motorcycle may cause burns.

2. Remove the oil drain plug located on the right side of the engine, on the clutch cover, near the brake lever (figure 1).

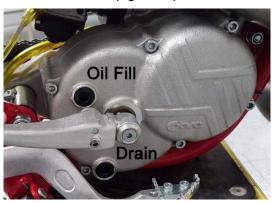


Figure 1

- 3. After it has drained, reinstall the plug, being sure that the gasket is in place.
- 4. Reapply oil from oil fill plug 300 cc (10 oz) *Cobra Venom 3 Shoe Clutch Milk* thru the oil fill plug.

NOTE: Putting additional oil, up to 350 ml (12 oz), can help clutch life. More than 350 ml (12 oz) will degrade engine performance.

5. Reapply the oil fill plug, hand tight, being sure the gasket is in place.

CAUTION:

Cobra has spent considerable time and money developing the proper lubrication to handle the harsh environment of the automatic clutch and transmission of this

motorcycle. Cobra's specially developed *Cobra Venom 3 Shoe Clutch Milk* (Part #MCMUGF32) was formulated to provide superior lubrication and cooling capability over extended periods of time and is the recommended lubricant for your Cobra motorcycle.

Proper Chain adjustment

Tools required for chain adjustment

- 19 mm wrench or socket
- 13 mm wrench or socket
- 1. Make sure that the rear wheel is aligned properly.
- A properly adjusted chain will have 50mm (2") free movement behind the chain block with no load on the bike. (figure 2)



Figure 2



- 3. Sit on the bike and verify that the chain has a minimum of 12mm (1/2") free movement when the chain is at its tightest point.
- 4. If the chain requires adjusting, loosen the axle with a 19 mm wrench and tighten the chain by rotating the adjustor bolts clockwise (CW) or loosen the chain by rotating the adjustor bolts (CCW).
- 5. Retighten the axel bolt to 25 ft-lb (34 Nm).
- 6. Retighten the adjustor bolt

Rear Brake Maintenance

CAUTION:

Too little brake pedal free-play will allow the brake pads to drag causing the pads to wear prematurely and possible engine component failures. Too much free-play will not allow the rider to apply the brakes quickly.

- 1. Set pedal height/position first, then
- 2. Set pedal free play.

Brake pedal height can be adjusted with the bolt and eccentric located under the rear of the brake pedal. The free-play is adjusted with the adjustable plunger on the end of the brake pedal.

CAUTION:

Use only DOT 4 compatible brake fluid

Setting rear brake pedal position (see figure 2b):

- 1. Loosen the Cap Screw in the Eccentric (5mm Allen wrench).
- 2. Rotate the eccentric so that the lever is comfortably reachable in both:
 - a. Standing riding position, and
 - b. Sitting riding position.
- 3. Tighten Cap Screw (5 mm Allen wrench).

CAUTION:

Adequate pedal free play is required so that the brake pads do not drag on the rotor.

WARNING

Make sure that the free play locking clip is installed such that one must push forward, toward the front of the bike, to remove. Otherwise the clip is apt to come undone while riding.

To adjust freeplay (see figure 2b):

- 1. Loosen the lock nut (10mm).
- 2. Undo the free play locking clip from around the brake adjustor (plunger), with your hand by pushing it forward.
- 3. Slide the pin of the locking free play locking clip from the brake lever
- 4. Adjust as needed by rotating the clevis on the end of the adjustor (plunger).

NOTE: Turning the clevis Clockwise will lengthen the adjustor (plunger), removing free play from the system, and turning the clevis Counter-Clockwise will shorten the adjustor (plunger) adding free play to the system.

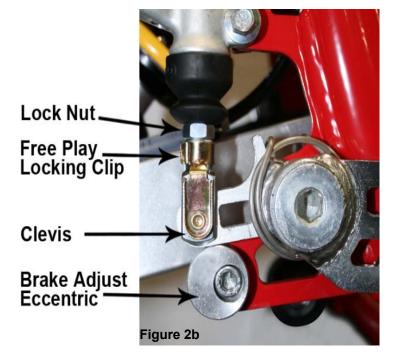
Brake Bleeding Procedure

Tools Required:

- Front: T10 Torx bit/driver, Cobra bleed kit (BCKG0031)
- Rear: 3mm hex key (Allen wrench, T10 Torx bit/driver, Cobra bleed kit(BCKG0031)

Procedure:

- Remove the brake fluid reservoir cover.
- Fill the syringe half full with brake fluid.
- Remove the brake caliper bleed screw.



- Attach the syringe to the brake caliper bleed access. Keep the syringe oriented as not to allow air from the syringe into the system.
- Using the syringe pull fluid through the system. Use caution not to let the fluid in the reservoir to become low and introduce air into the system.
- Using the syringe push fluid back into the system until the reservoir is full.
- Repeat these actions of pulling and pushing fluid through the system a few times.
- With the reservoir full, engage the brake lever/pedal and hold it there as if engaging the brakes.
- While doing this pull on the plunger of the syringe. Doing this will cause a
 vacuum in the system. The vacuum will swell the air bubbles which assist
 in them moving throughout the system.
- Continue pulling a vacuum and release the brake lever/pedal (careful not to allow the reservoir to become empty).
- Once again engage the brakes while continuing to pull a vacuum.
- When the reservoir is almost empty stop and push fluid back into the system.
- Repeat these steps with the vacuum until no more air bubbles can be removed from the system.
- Remove the syringe. Be sure to keep the caliper below the level of the reservoir to allow the fluid to run out of the caliper and not allowing air into the system.
- Reinstall the bleed screw, being sure that the ring is in place.
- Hold the brake pedal down (applying pressure) and momentarily crack the banjo bolt atop the master cylinder. Repeat 3 times being careful not to let the reservoir low on fluid
- Fill the reservoir with fluid (the fluid should be full enough that the fluid spills out when placing the lid on) and replace the cover.

Air Filter Cleaning

Tools recommended for air filter maintenance:

- #2 Phillips head screwdriver
- 4 mm Allen wrench
- Foam filter oil

Procedure

- 1. Removed the seat with a 4 mm Allen wrench.
- 2. Remove the filter/air inlet boot from the back of the carburetor with a Phillips screwdriver
- 3. Pull the filter / boot assembly out the top of the air box.
- Clean the filter in a nonflammable solvent to remove the filter oil.

A WARNING

Do not clean the air filter with gasoline or other highly volatile petroleum product. Diesel fuel or kerosene would be preferred but caution should still be taken. Hot soapy water works well.

- 5. Clean the filter in hot soapy water to remove all dirt particles.
- 6. Allow it to dry thoroughly.
- 7. Saturate with filter oil and remove excess.

NOTE: The Cobra is equipped with a special designed Air box. It is very important to keep the air filter clean and properly oiled with high quality water-resistant foam filter oil. It's very important to oil your filter consistently each time because varied amounts of oil will change your carburetor jetting.

8. **Reinstall** the filter / boot assembly making sure the letters "CM" are visible between the carburetor and air box (figure 4).



Figure 4

NOTE: Make sure you change or clean your filter after each moto. We recommend carrying multiple filters in your toolbox, one for each practice session and moto.

Fork Maintenance

Cobra strongly recommends that a professional service technician conduct all internal maintenance other than changing springs and oil. This will help to ensure safe and consistent operation.

For routine maintenance, the chart below provides suggested service intervals for common procedures:

	Each Ride	10 hours	20 hours	As Needed
Bleed excess air	<u>X</u>			
Change Oil		<u>X</u>		
<u>Change</u>			<u>X</u>	
Seal/Swiper			_	
Change Bushings				<u>X</u>

Fork Air Bleeding

Tools required

• 3mm hex key (Allen wrench)

During normal operation, both fork legs will build up air pressure. This pressure acts as an additional spring so it must be bled on a regular basis to maintain consistent suspension operation. Before each ride, loosen the socket head cap screw located at the front of each fork cap far enough so that any excess pressure in the leg is relieved. After excess air is bled off, retighten the screw to 5 in-lb. Be careful not to lose or damage the sealing ring that is located under the head of each bleed screw.

Fork Oil Replacement

Tools required

- 32mm Fork Cap Tool (MCMUTL32)
- 19mm wrench or socket
- 4 & 5 mm hex key (Allen wrench)
- 9/16 wrench
- Mallet
- 2.5 wt. Bel-Ray fork oil

Disassembly procedure

- 1. Remove the front wheel (19 mm wrench).
- 2. Remove the brake caliper from the fork leg (4 mm hex key).
- 3. Loosen the fork caps (32mm fork cap tool).
- Remove the fork legs from the triple clamps (5 mm hex key).
- 5. One leg at a time
 - a. Remove the fork cap from the fork tube.
 - b. Pull the fork spring down to gain access to the fork cap jam nut and secure it with a 9/16 wrench.
 - c. Holding in one hand the 9/16 wrench use the fork cap wrench to unscrew the fork cap from the damper rod.
 - d. Remove the fork spring pad, and fork spring.
 - e. Inside the damper rod, the rebound adjustment screw pin is resting and will fall out of the damper rod when the fork is inverted. Try to catch it before it falls into your oil bucket.



f. Invert the fork and allow the oil to drain completely. Working the damper rod up and down will speed up the draining process.

Assembly procedure

- 1. Fill the fork with 140ml of fork oil.
- 2. Work the damper rod up and down to allow the fork cartridge to fill with oil.
- 3. Install the rebound adjustment screw pin into the damper rod.
- 4. Install the fork spring and spring pad.
- 5. Extend the damper rod completely and Compress the fork spring enough to begin threading the fork cap back onto the damper rod.
- 6. Make sure that the fork cap threads onto the damper rod completely before it makes contact with the jamnut.
- 7. Tighten the jamnut.
- 8. Tighten the fork cap to the fork leg outer
- 9. Pump the fork leg several times to verify that it operates smoothly.
- 10. Install each leg back into the triple clamp. Torque each pinch bolt to 8N-m (6 ft-lb) making sure both legs are set to the same height in the clamps.
- 11. Reinstall the brake caliper.
- 12. Reinstall the front wheel (25 ft-lb, 34 Nm).

Cobra Frictional Drive (V3 CFD)

The Cobra Frictional Drive (CFD) is essentially an adjustable slip clutch that dissipates torque spikes transmitted from the rear wheel to the rest of the drive line and engine. Instead of these torque spikes potentially damaging internal components, the CFD allows the transmission to slip with respect to the engine.

For this to occur, the CFD must function properly by 'slipping' above a minimum torque value.

The safe minimum slip torque of the CFD should be checked every 2 hours of operation, after break-in.

The slip torque value should be above 80 ft-lb (108 Nm) measured at the sprocket with the following process.



To properly measure the minimum torque at which the CFD (Cobra Frictional Drive) slips

- 1. Remove the oil fill plug and install the check tool/pin MCMUTL40.
- 2. Make sure that it is threaded in completely until it bottoms out.
- 3. Install the Sprocket Socket CFD torque checking tool (MCMUTL15) on the output shaft protruding through the sprocket.

CAUTION

It may be necessary to remove the ECKGSR03 sprocket clip, or the sprocket entirely, to ensure good engagement between the tool and the shaft

- Verify with a torque wrench applied to the Sprocket Socket that the V3 CFD does not slip below 108 Nm (80 ft-lb) in either direction.
- 5. If there is slippage below 108 Nm (80 ft-lb) remove the cotter pin and tighten the castle nut on the CFD one more position (it is a left hand thread nut so you must turn it counter clockwise)

NOTE: This V3 CFD torque checking method is possible do to with the chain on. Just put the bike on a stand so that the rear wheel can turn freely.

NOTE: The CFD hubs can be removed with the universal puller (MCMUTL70).

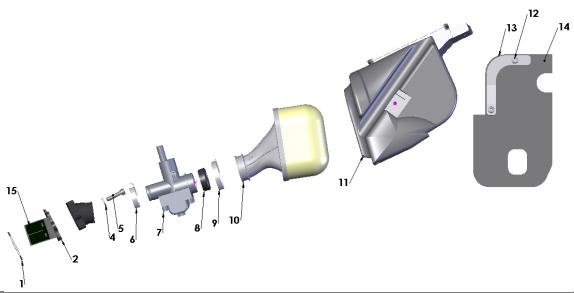


If it slips below the value, the CFD must be readjusted as per described in the service section of this manual.

NOTE: If the bike makes a whir, whir, whir, sound coming from the clutch side engine cover it is very probable that the CFD has slipped enough that the brass bushing has worn sufficiently to let the gear operate off center. Time to install a CFD refresh kit (EKMU0033).

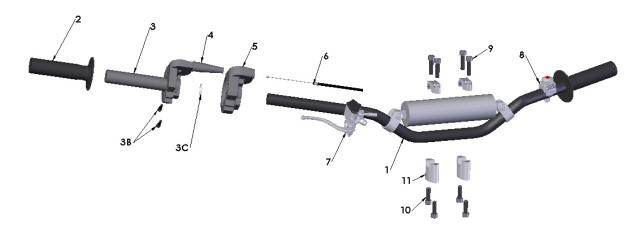
Parts

Parts – Airbox and Inlet System



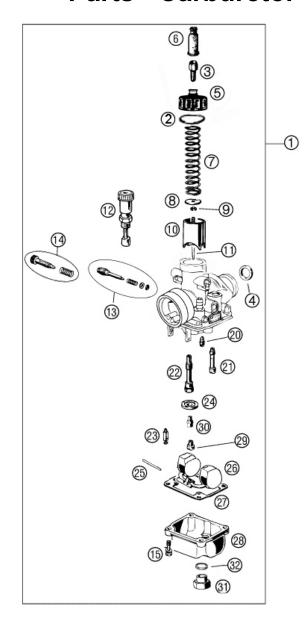
	Airbox and Inlet System				
REF #	PART#	DESCRIPTION			
1	ZCCS0001	GASKET – REED TO CYLINDER			
2	ECMU0246	REED CAGE ASSEMBLY WITH REEDS VFORCE			
3	RCMU0036	INLET MANIFOLD - VENOM			
4	HCWF0601	6mm FLAT WASHER			
5	HCBC0603	M6X30mm SOCKET HEAD CAP SCREW			
6	MCKGHO04	HOSE CLAMP – CARBURETOR TO MANIFOLD			
7	RCCL0001	CARBURETOR 12mm – DELLORTO – 2016P3			
8	RCCM1301	VELOCITY STACK			
9	MCKGHO01	HOSE CLAMP – AIR BOOT TO CARBURETOR			
10	RCCJ0004	AIR FILTER WITH BOOT			
11	RCMU0405	AIR BOX – P3			
12	HCBB0612	M6X12mm BUTTON HEAD BOLT (2 REQ'D)			
13	RCMU1407	BRACKET – MUD FLAP			
14	TCMU0408	MUD FLAP – P3			
15	ECCS0030	REEDS REPLACEMENT KIT			
16	FCMU0026	FUEL LINE 5" (NOT SHOWN)			
17	MCMUCL04	HOSE CLAMPS – FUEL LINE (NOT SHOWN)			
18	RCMU0022	VENT HOSE (NOT SHOWN)			

Parts – Bars and Controls



		Bars and Controls			
DEE #					
REF #	PART #	DESCRIPTION			
1	FAMU0017	HANDLEBAS – PRO TAPER MICROBARS – COBRA JR/P3			
2	TCMU0021	GRIPS (SET OF TWO) – MICROGRIPS – RED / GRAY FEW			
3	FAMU0016	THROTTLE ASSEMBLY – PRO TAPER COBRA			
3A	FAMU0015	TUBE ASSEMBLY – THROTTLE – 2 PIECE PRO TAPER MICRO			
3B	HCBC0525	M5 X 25 SHCS – THROTTLE ASSEMBLY			
3C	FCMU0041	STOP RING – MICRO BAR THROTTLE			
4	FCPW0004	CABLE COVER			
5	FCMU0021	THROTTLE COVER			
6	FCMU0019	THROTTLE CABLE			
6A	HCNJ0801	NUT – 8MM JAM			
7	BAKG0003	BRAKE ASSEMBLY FRONT			
8	FCMU0033	KILL SWITCH ASSEMBLY			
9	HCBC0806	M8X30mm SOCKET HEAD CAP SCREW (4 REQ'D)			
10	HCBC1001	M10X45mm SOCKET HEAD CAP SCREW (2 REQ'D)			
11	TKMU0404BLK	BAR MOUNT KIT, SHORT (1 REQ'D) STANDARD			
11A	TKMU0403	BAR MOUNT KIT, TALL (1 REQ'D)			
12	HCNL1001	M10 LOCK NUT			
ACCESSORY	BCKG0023	ALLOY BRAKE LEVER W/BALL			
ACCESSORY	BCKG0024	BRAKE PERCH ASSY W/LEVER & BALL			
ACCESSORY	MCMUAM11	GRIP DONUT – PAIR – PRO TAPER MICRO BAR			
		HANDLEBAR KIT- PRO TAPER MICRO- WITH COBRA			
ACCESSORY	FKMU0007	THROTTLE AND GRIPS			

Parts - Carburetor



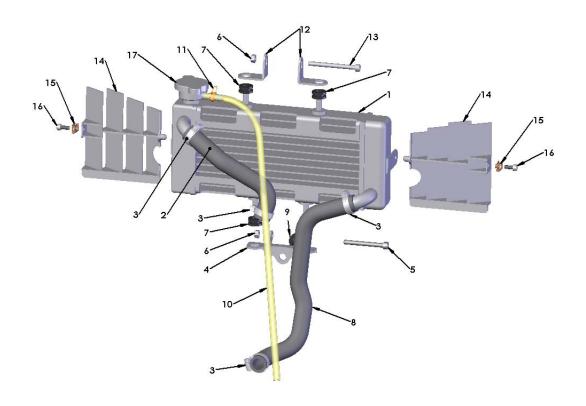
Carburetor				
REF.#	PART#	DESCRIPTION		
1	RACP0012	CARBURETOR		
2	RCMU0307	GASKET – CARB TOP		
3	RCMU0003	CABLE ADJUSTOR		
4	RCCM0312	RESTRICTOR - 12MM CARB		
5	RCMU0046	TOP CARB THREAD ON		
6	RCMU0102	RUBBER CABLE CAP SEAL		
7	RCMU0004L	SLIDE SPRING - LIGHT		
8	RCMU0028	NEEDLE RETAINER PLATE		
9	RCMU0007	NEEDLE CLIP		
10	RCMU0305	SLIDE - #40		
11	RCMU0601	NEEDLE – W7		
12	RCMU0204	CHOKE ASSEMBLY		
12A	RCMU0209	O-RING CHOKE ASSEMBLY		
13	RCMU0009	FUEL MIXTURE SCREW #16		
14	RCMU0011	IDLE ADJUSTMENT SCREW #18		
15	RCMU0201	SCREW – FLOAT BOWL		
20	RCMU00xx	PILOT JET, xx denotes size		
22	RCMU0262	ATOMIZER 2.62 AU STANDARD*		
23	RCMU0107	FLOAT NEEDLE		
24	RCMU0012	DIFFUSER #20		
25	RCMU0016	FLOAT RETAINER PIN		
26	RCMU0301	FLOAT #7		
27	RCMU0103	FLOAT BOWL GASKET		
28	RCMU0043	FLOAT BOWL W/ THREADED HOLE		
29	RCMU00xx	MAIN JET, xx denotes size		
30	RCMU0044	MAIN JET EXTENSION		
31	RCMU0039	FLOAT BOWL PLUG		
32	ZCMU0037	BOWL PLUG GASKET		
NOT SHOWN	RCCM1301	VELOCITY STACK		
NOT SHOWN	RCCS0006	FUEL LINE, 5"		
NOT SHOWN	MCMUCL04	HOSE CLAMPS – FUEL LINE		
NOT SHOWN	RCMU0020	ELBOW - CARB VENT		
NOT SHOWN	RAMU0001	001 CANNULUS - Y STYLE CARB VENTS		
ACCESSORY	RCMU0031	SLIDE - #30		
ACCESSORY	RCMU0250	SLIDE - #50		
ACCESSORY	ECKG0160	SLIDE - #60		
ACCESSORY	RCMU0026	NEEDLE - W4		
ACCESSORY	RCMU0602	NEEDLE - W16		

^{*}Different sizes are available upon request

PILOT JET		MAIN JET*			
48	RCMU0048	88	RCMU0088	94	RCMU0094
50	RCMU0050	89	RCMU0089	95	RCMU0095
52	RCMU0052	90	RCMU0090	96	RCMU0096
55	RCMU0055	91	RCMU0091	97	RCMU0097
60	RCMU0060	92	RCMU0092	98	RCMU0098
65	RCMU0065	93	RCMU0093		

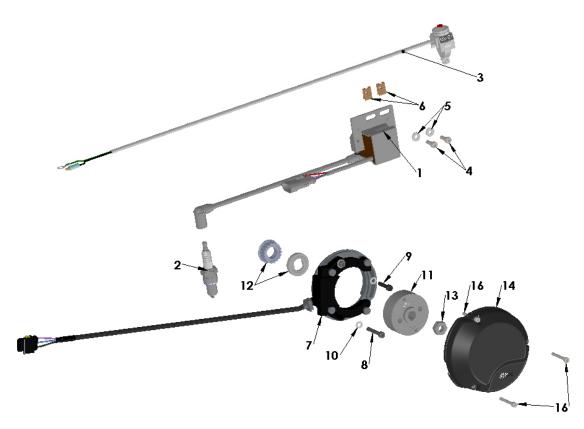
^{*}Larger and Smaller sizes are available upon request

Parts – Coolant System



	Coolant System				
REF#	PART#	DESCRIPTION			
1	FACJ0005	RADIATOR WITH CAP – WITH INSIDE LOUVER MOUNTS			
2	FCCJ0028	HOSE – RADIATOR LEFT- VENOM			
3	MCMUCL07	HOSE CLAMP			
4	EACJ0001	MOUNTING BRACKET – RADIATOR BOTTOM			
5	HCBC0608	M6X55mm SOCKET HEAD CAP SCREW			
6	HCNL0601	M6 LOCK NUT			
7	MCKGGR00	GROMMET – RADIATOR MOUNTING			
8	FCCJ0029	HOSE - RADIATOR RIGHT – VENOM			
9	TCCJ0001	BUMPER – RAD BRACKET			
10	FCMU0049	OVERFLOW HOSE – 20"			
11	MCMUCL05	HOSE CLAMP, OVERFLOW HOSE			
12	ECHA0109	MOUNTING BRACKET – RADIATOR TOP (2 REQ'D)			
13	HCBC0665	M6X65mm SOCKET HEAD CAP SCREW			
14	FCCJ0002	LOUVER SET (LEFT AND RIGHT)			
15	HCCN0000	5mm CLIP NUT			
16	HCBC0501	M5X12mm SOCKET HEAD CAP SCREW			
17	FCMU0052	CAP, 1.2 BAR, RIBBED			
TOOL	MCMUTL16	TOOL – RAD CAP REMOVAL			

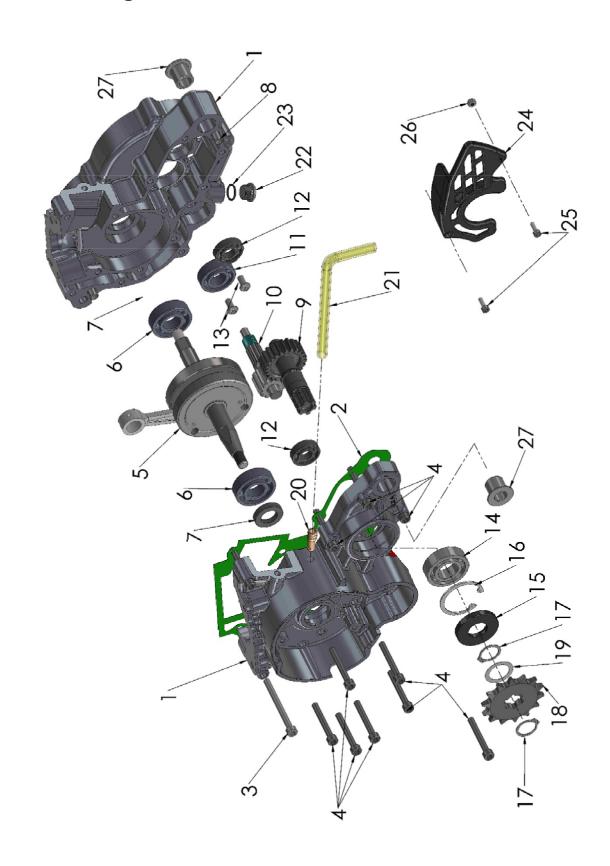
Parts – Electrical System



		Electrical System		
REF#	PART#	DESCRIPTION		
1	ICCJ0001	COIL/CDI W/SPARK PLUG CAP – JR/P3		
2	ECMU0010C			
2A	ECMU0010I	SPARK PLUG, AUTOLITE COPPER SPARK PLUG, AUTOLITE IRIDIUM		
3	FCMU0033	KILL SWITCH ASSEMBLY		
4	HCBC0514	M5X14mm SOCKET HEAD CAP SCREW (2 REQ'D)		
5	HCWP0002	5mm WASHER POP RIVET (2 REQ'D)		
6	HCCN0000	5mm CLIP NUT (2 REQ'D)		
7	ICMU0023	STATOR WITH GROMMET		
8	HCBC0535	M5X35mm SOCKET HEAD CAP SCREW (2 REQ'D)		
9	HCBC0525	M5X25mm SOCKET HEAD CAP SCREW		
10	HCWF0601	6MM FLAT WASHER FOR STATOR (3 REQ'D)		
11	ICMU0042	ROTOR – FEW 2016.5		
12	EKMU0035	KIT – PULLEYS, SPACER & BELT RETAINER, VENOM		
13	HCNS1001	NUT M10		
14	ECC60166	IGNITION COVER		
16	HCBC0401	M4X25mm SOCKET HEAD CAP SCREW (3 REQ'D)		
NOT SHOWN	ICMU0012	WOODRUFF KEY (NOT SHOWN)		
NOT SHOWN	FCMU0030	COVER – KILL SWITCH SCREW		
ACCESSORY	ICMU0017	SPARK PLUG CAP – 0Ω		
TOOL	MCMUTL70	TOOL – CLUTCH & 50CC FLYWHEEL PULLER		
TOOL	ECMU0079	TOOL – DIAL INDICATOR – SPARK TIMING		

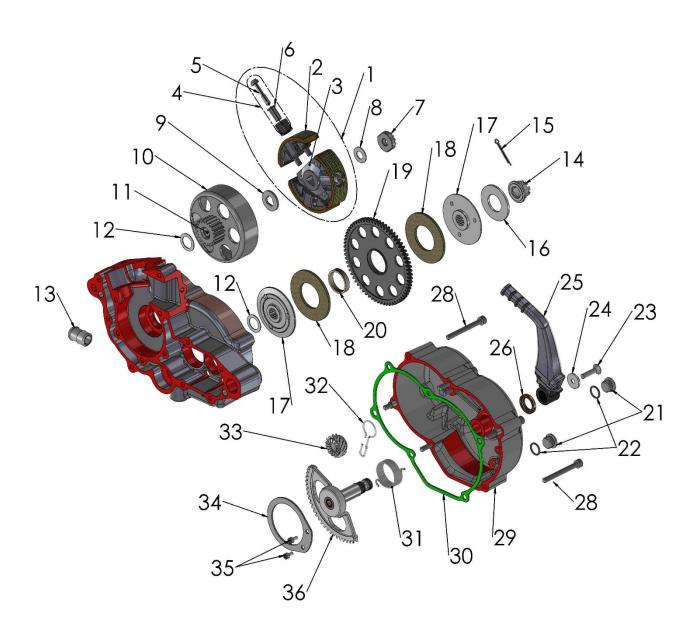
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Parts – Engine – Bottom End and Transmission

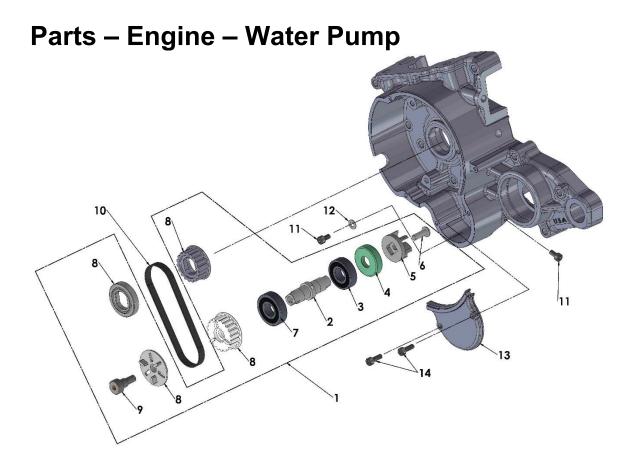


	Engine Bottom End and Transmission		
REF#	PART#	DESCRIPTION	
1	EKMU0016	CRANKCASE SET WITH BEARINGS, SEALS & GASKET	
2	ZCMU0015	GASKET, CRANKCASE CENTER	
3	HCBC0665	M6X65mm SOCKET HEAD CAP SCREW (1 REQ'D)	
4	HCBC0604	M6X35mm SOCKET HEAD CAP SCREW (12 REQ'D)	
5	ECMU0258	CRANKSHAFT - 3 SIDE SPLINE & INTERNAL W/P	
6	ECMU0016	BEARING, CRANKSHAFT	
7	ECMU0118	SEAL, CRANKSHAFT	
8	ECMU0122	DOWEL (HOLLOW), ENGINE CASE ALIGNEMENT (2 REQ'D)	
9	ECMU0999	OUTPUT SHAFT, TRANSMISSION WITH GEAR SUPR WIDE	
10	ECMU0268	SECONDARY SHAFT, TRANSMISSION WITH GEAR	
11	ECMU0001	BEARING, TRANSMISSION SECONDARY SHAFT	
12	ECKG0031	BEARING TRANSMISSION SHAFT, (1 EACH CASE HALF)	
13	HCBB0612	M6X12mm BUTTON HEAD SCREW BEARING RETAINER (2 REQ'D)	
14	ECKGBR01	BEARING, TRANSMISSION OUTPUT SHAFT	
15	ECMU0236	SEAL, OUTPUT SHAFT – 2016.5	
16	ECMU0237	SNAP RING – OUTPUT BEARING	
17	ECKGSR03	SNAP RING, SPROCKET (2 REQ'D)	
18	PCKG0015	SPROCKET, 15 T (STANDARD, 13, 14 & 16 available)	
19A	ECMU0176	SHIM – SPROCKET .2MM THICK	
19B	ECMU0177	SHIM – SPROCKET .3MM THICK	
19C	ECMU0178	SHIM – SPROCKET .5MM THICK	
20	ECMU0233	FITTING, CRANKCASE VENT – LARGE	
21	ECMU0557	VENT HOSE, CRANKCASE	
22	ECMU0272	OIL FILL PLUG, VENOM	
23	ZCMUB014	O'RING – OIL FILL PLUG	
24	ECMU0280	GUARD – COUNTERSHAFT SPROCKET – CX50	
25	HCBC0412	M4 X 12MM SOCKET HEAD CAP SCREW (2 REQ'D)	
26	HCNL0401	M4 LOCKNUT	
27	ECC60028	BUSHING – ENGINE PIVOT – (1 IN EACH SIDE CASE)	
	ZKMU2016	COMPLETE GASKET KIT	
	EACJ2017	COMPLETE ENGINE	

Parts – Engine Clutch and Kick Lever



		Engine – Clutch and Kick Starter
REF#	PART#	DESCRIPTION
1	CACJ0100	CLUTCH COMPLETE ASSY - 5GX
2	CACJ0010	3 SHOES & WASHER STACKS W BOLTS - 5GX
3	CCMU0005	CLUTCH ARBOR – 3 SIDED SPLINE
4	CACJ0001	WASHER STACKS - SET OF 3 - CLUTCH - 5GX
5	HCBT0001	BOLT - TORX - 5GX CLUTCH - M6 X 29
6	CCMU0008	SLEEVE - CLUTCH STACK 5GX
7	ECMU0018	CLUTCH NUT, SPECIAL
8	ECDC0030	BELLEVILLE LOCK WASHER
9	CCMU0007	CLUTCH BACKING SPACER
10	ECMU0120	CLUTCH BASKET WITH NEEDLE BEARING
11	ECMU0119	CLUTCH BEARING
12	ECMU0040	CLUTCH TO HUB SPACER(S) (0.030", 0.76mm)
13	ECMU0132	FITTING - COOLANT
14	ECMU0307	NUT V3 CFD
15	HCCP0002	COTTER PIN 3/32 X 1 ½"
16	ECMU0308	BELLEVILLE SPRING V3 CFD
17	ECMU0306	SLIP HUB V3 CFD (2) REQ'D
18	ECMU0249	FRICTION MATERIAL V3 CFDTHICK (2 REQ'D)
19	ECMU0301	GEAR V3 CFD
20	ECMU0305	BUSHING V3 CFD 7mm
21	ECMU0272	OIL FILL PLUG, VENOM
22	ZCMUB014	O'RING – OIL FILL PLUG
23	HCFH0616	M6X16mm FLAT HEAD BOLT
24	ECMU0250	WASHER – KICK LEVER MOUNTING
25	EAMU0011	KICK LEVER
26	ECDC0078	SEAL - KICKSHAFT
28	HCBC0608	M6X55mm SHCS (2 REQ'D)
29	EAMU0018	CLUTCH COVER ASSEMBLY WITH SEAL AND PIN -2016
30	ZCMU0017	GASKET - CLUTCH COVER
31	ECMU0273	SPRING, KICKSTART
32	ECMUSP01	KICK START DOG SPRING (PAPER CLIP / 'J' SPRING)
33	ECMU0207	KICKSTART GEAR SMALL
34	ECMU0278	BRACKET – KICK SHAFT RETAINING
35	HCBC0508	M5 X 8mm SHCS (2 REQ'D)
36	ECMU0269	KICKSTART GEAR & SHAFT
KIT	HKCP0001	10 PACK OF COTTER PINS (HCCP0002)
KIT	EKMU0002	KICKSTART PIVOT KIT SPRING-BALL-SCREW
KIT	HKAM0022	CLUTCH SHIM HARDEWARE KIT
KIT	EKMU0033	CFD RFRESH KIT W' FRICTIONS, SPRING, BUSHING AND COTTER PINS
TOOL	MCMUTL40	TOOL - CFD – CHECK STOP PIN - VENOM
TOOL	MCMUTL18	TOOL - SPROCKET SOCKET - HIGH TORQUE
TOOL	ECMU0078	TOOL – SOCKET - CLUTCH NUT – CX50
TOOL	MCMUTL03	TOOL - PISTON STOP
TOOL	MCMUTL70	TOOL – PULLER – CLUTCH AND FLYWHEEL – CX50



Engine – Ignition and Water Pump		
REF#	PART#	DESCRIPTION
1	EKMU0021	WATER PUMP KIT
2	ECMU0265	SHAFT, WATER PUMP
3	ECKG0072	BEARING, WATER PUMP
4	ECKG0074	SEAL, WATER PUMP SHAFT
5	ECKG0073	IMPELLER, WATER PUMP (ALUMINUM)
6	HCBB0512	M5X12mm BUTTON HEAD
7	ECMU0167	BEARING – WATER PUMP BIG
8	EKMU0035	KIT – PULLEYS, SPACER & BELT RETAINER, FWE 2016.5
9	HCBS0009	SHOULDER BOLT
10	ECKG0170	WATER PUMP BELT
11	HCBC0408	M4X8mm SOCKET HEAD CAP SCREW (2 PLACES)
12	HCWF0401	4MM FLAT WASHER
13	ECMU0274	COVER – WATER PUMP
14	HCBC0412	M4 X 12 SHCS (2 REQ'D)
TOOL	MCMUTL20	TOOL – WATER PUMP INSTALL - VENOM

Parts – Engine – Top End

REF # PART # DESCRIPTION 1 EKMU0015 CYLINDER KIT (INCLUDES STUDS, PISTON, RINGS, PIN & CLIPS) 2 ZCMU0102 BASE GASKET (0.20mm) THICK 2 ZCMU0103 BASE GASKET (0.40mm) THICK 2 ZCMU0104 BASE GASKET (0.40mm) THICK 2 ZCMU0105 BASE GASKET (0.40mm) THICK 2 ZCMU0106 BASE GASKET (0.60mm) THICK 2 ZCMU0107 BASE GASKET (0.60mm) THICK 2 ZCMU0108 BASE GASKET (0.60mm) THICK 2 ZCMU0108 BASE GASKET (0.70mm) THICK 3 ECMU0276A PISTON KIT - 'A' SIZE (B, C, and D sizes available) 4 ECMU0077 BEARING, WRIST PIN 5 ECMU0155 PISTON RINGS (2 PER SET) 6 ECMUSR00 SNAP RING FOR PISTON (2 REQ'D) 7 ECKG0012 WRIST PIN 8 ZCMU0R07 O-RING, EXHAUST FLANGE 9 ECMU0262 EXHAUST FLANGE 10 ZCMOTE11 O-RINGS - PIPE TO FLANGE (2 REQ'D) 11 HCBC0612 M6X12, EXHAUST FLANGE SCREW (2 REQ'D) 12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMU0R03 O-RING CYLINDER HEAD LARGE 16 ECMU0279 CYLINDER HEAD MEDIUM - YELLOW 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER HEAD MEDIUM - YELLOW 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 SMM FLANGE NUT (6 REQ'D) 21 ECC60109 STUD, CYLINDER STUD (5 REQ'D) 22 ECMU0101 SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT			Freine Ten End
1 EKMU0015 CYLINDER KIT (INCLUDES STUDS, PISTON, RINGS, PIN & CLIPS) 2 ZCMU0102 BASE GASKET (0.20mm) THICK 2 ZCMU0103 BASE GASKET (0.30mm) THICK 2 ZCMU0104 BASE GASKET (0.40mm) THICK 2 ZCMU0105 BASE GASKET (0.50mm) THICK 2 ZCMU0106 BASE GASKET (0.60mm) THICK 2 ZCMU0107 BASE GASKET (0.70mm) THICK 2 ZCMU0108 BASE GASKET (0.80mm) THICK 2 ZCMU0108 BASE GASKET (0.80mm) THICK 3 ECMU0276A PISTON KIT - 'A' SIZE (B, C, and D sizes available) 4 ECMU0077 BEARING, WRIST PIN 5 ECMU0155 PISTON RINGS (2 PER SET) 6 ECMUSR00 SNAP RING FOR PISTON (2 REQ'D) 7 ECKG0012 WRIST PIN 8 ZCMUOR07 O-RING, EXHAUST FLANGE 9 ECMU0262 EXHAUST FLANGE 10 ZCMOTE11 O-RING, EXHAUST FLANGE (2 REQ'D) 11 HCBC0612 MSX12, EXHAUST FLANGE (2 REQ'D) 12 HCNF0601 6M	DEE #	DADT "	Engine – Top End
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2 ZCMU0106 BASE GASKET (0.60mm) THICK 2 ZCMU0107 BASE GASKET (0.70mm) THICK 2 ZCMU0108 BASE GASKET (0.80mm) THICK 3 ECMU0276A PISTON KIT - 'A' SIZE (B, C, and D sizes available) 4 ECMU077 BEARING, WRIST PIN 5 ECMU0155 PISTON RINGS (2 PER SET) 6 ECMUSR00 SNAP RING FOR PISTON (2 REQ'D) 7 ECKG0012 WRIST PIN 8 ZCMUOR07 O-RING, EXHAUST FLANGE 9 ECMU0262 EXHAUST FLANGE 10 ZCMOTE11 O-RING, EXHAUST FLANGE (2 REQ'D) 11 HCBC0612 M6X12, EXHAUST FLANGE SCREW (2 REQ'D) 12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD MALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD			
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7 ECKG0012 WRIST PIN 8 ZCMUOR07 O-RING, EXHAUST FLANGE 9 ECMU0262 EXHAUST FLANGE 10 ZCMOTE11 O-RINGS – PIPE TO FLANGE (2 REQ'D) 11 HCBC0612 M6X12, EXHAUST FLANGE SCREW (2 REQ'D) 12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	5	ECMU0155	PISTON RINGS (2 PER SET)
8 ZCMUOR07 O-RING, EXHAUST FLANGE 9 ECMU0262 EXHAUST FLANGE 10 ZCMOTE11 O-RINGS – PIPE TO FLANGE (2 REQ'D) 11 HCBC0612 M6X12, EXHAUST FLANGE SCREW (2 REQ'D) 12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	6	ECMUSR00	SNAP RING FOR PISTON (2 REQ'D)
9 ECMU0262 EXHAUST FLANGE 10 ZCMOTE11 O-RINGS – PIPE TO FLANGE (2 REQ'D) 11 HCBC0612 M6X12, EXHAUST FLANGE SCREW (2 REQ'D) 12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	7	ECKG0012	WRIST PIN
10 ZCMOTE11 O-RINGS – PIPE TO FLANGE (2 REQ'D) 11 HCBC0612 M6X12, EXHAUST FLANGE SCREW (2 REQ'D) 12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	8	ZCMUOR07	O-RING, EXHAUST FLANGE
11 HCBC0612 M6X12, EXHAUST FLANGE SCREW (2 REQ'D) 12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	9	ECMU0262	EXHAUST FLANGE
12 HCNF0601 6MM FLANGE NUT (5 REQ'D) 13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	10	ZCMOTE11	O-RINGS – PIPE TO FLANGE (2 REQ'D)
13 ECC60149 CYLINDER HEAD OUTER 14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	11	HCBC0612	M6X12, EXHAUST FLANGE SCREW (2 REQ'D)
14 ZCC60009 O-RING, CYLINDER HEAD LARGE 15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	12	HCNF0601	6MM FLANGE NUT (5 REQ'D)
15 ZCMUOR23 O-RING CYLINDER HEAD SMALL 16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	13	ECC60149	CYLINDER HEAD OUTER
16 ECMU0279 CYLINDER HEAD, INSERT, 2017 17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	14	ZCC60009	O-RING, CYLINDER HEAD LARGE
17 ZCMUOR05 O-RING CYLINDER HEAD MEDIUM - YELLOW 18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	15	ZCMUOR23	O-RING CYLINDER HEAD SMALL
18 ZCMUOR03 O-RING CYLINDER STUD (5 REQ'D) 19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	16	ECMU0279	CYLINDER HEAD, INSERT, 2017
19 ECC60107 6MM STUD (5 REQ'D) 20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	17	ZCMUOR05	O-RING CYLINDER HEAD MEDIUM - YELLOW
20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	18	ZCMUOR03	O-RING CYLINDER STUD (5 REQ'D)
20 HCNF0801 8MM FLANGE NUT (4 REQ'D) 21 ECC60109 STUD, CYLINDER 8mm (4 REQ'D) 22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITE, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	19	ECC60107	6MM STUD (5 REQ'D)
22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITÉ, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	20	HCNF0801	
22 ECMU0010I SPARK PLUG, IRIDIUM AUTOLITÉ, XS61 TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	21	ECC60109	STUD, CYLINDER 8mm (4 RÉQ'D)
TOOL MCMUTL03 TOOL-PISTON STOP ACCESSORY ZKMUOR13 TOP END O-RING KIT	22	ECMU0010I	SPARK PLUG, IRIDIUM AUTOLITÉ, XS61
ACCESSORY ZKMUOR13 TOP END O-RING KIT	TOOL	MCMUTL03	
		ZKMUOR13	
		EACJ2017	COMPLETE ENGINE

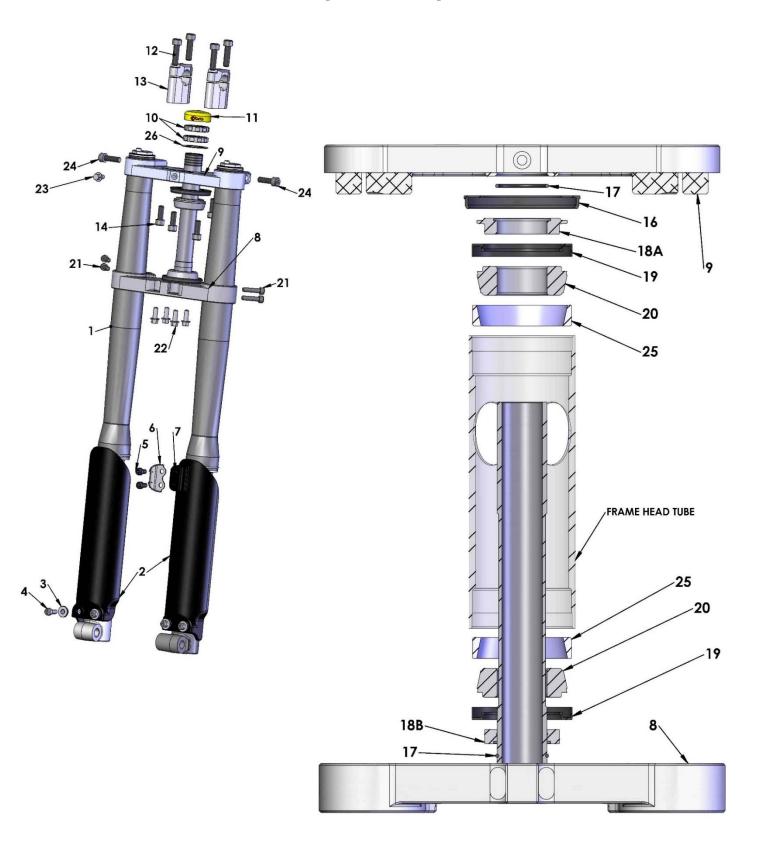
Parts – Exhaust System



Exhaust System			
REF#	PART#	DESCRIPTION	
1	XCCJ2017	EXHAUST PIPE – JR/P3	
2	ZCMOTE11	HEADER PIPE O-RINGS (2 REQ'D)	
3	XCMU0005	EXHAUST SPRING – SHORT (2 REQ'D)	
4	MCMUGR02	GROMMET KIT	
5	XCMU0028	PIPE / SILENCER SEAL - 2016	
6	XCMU0032	SILENCER	
7	MCMUGR03	MOUNTING GROMMET (2 REQ'D)	
8	TCKG0001	SPACER (2 REQ'D)	
9	HCWF1478	SILENCER GROMMET WASHER (2 REQ'D)	
10	HCBF0625	M6X25mm FLANGE HEAD BOLT (2 REQ'D)	
ACCESSORY	XCMU0026	SILENCER PACKING KIT	

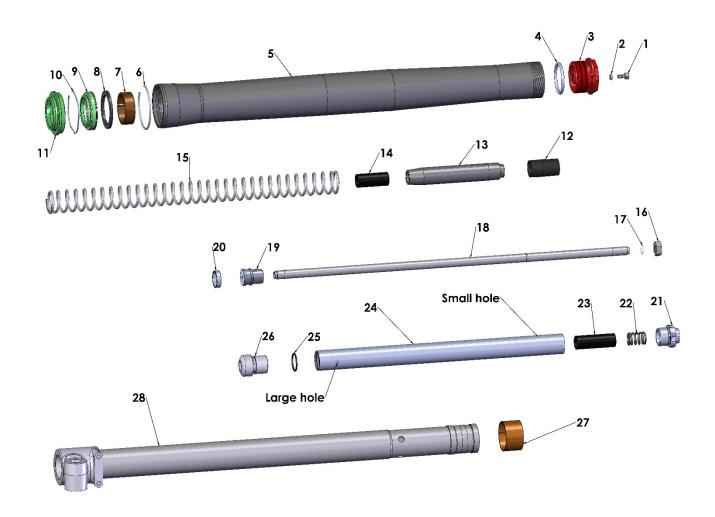
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Parts – Forks & Triple Clamps



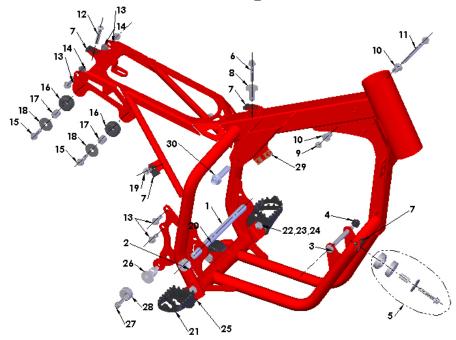
		Front Forks and Triple Clamps
REF#	PART#	DESCRIPTION
1	KACL2016	FORK ASSEMBLY P3 - FORK LEGS ONLY
2	KCMU0011	FORK GUARD SET
3	TCC60019	WASHER FORK GUARD (4 REQ'D)
4	HCBC0601	M6X16mm, SOCKET HEAD CAP SCREW (4 REQ'D)
5	BCC60015	BRAKELINE CLAMP
6	HCBC0612	M6X12mm, SOCKET HEAD CAP SCREW (2 REQ'D)
7	HCNL0601	M6 LOCKNUT (2 REQ'D)
8	FACJ0004	TRIPLE CLAMP BOTTOM ASSY P3 (CLAMP & STEERING STEM)
9	FCMU0168	TRIPLE CLAMP TOP
10	HCNJ0102	JAM NUT STEERING STEM (2 REQ'D)
11	FCMU0151	CAP – STEERING STEM
12	HCBC0806	M8X30mm SOCKET HEAD CAP SCREW (4 REQ'D)
13	TKMU0404	HANDLE BAR CLAMP KIT SHORT (STANDARD)
13A	TKMU0403	HANDLE BAR CLAMP KIT TALL
14	HCBC0820	M8X20mm SOCKET HEAD CAP SCREW (4 REQ'D)
16	FCMU1103	DUST COVER (1 REQ'D)
17	ZCMUOR35	O-RING (2 REQ'D)
18A	FCMU0038	SPACER – TOP
18B	FCMU0037	SPACER - BOTTOM
19	FCMU0039	SEAL (2 REQ'D)
20	FCMU0004	STEERING HEAD BEARING (2 REQ'D)
21	HCBC0603	M6X30mm SOCKET HEAD CAP SCREW (4 REQ'D)
22	HCBF0616	M6X16mm FLANGED HEAD (4 REQ'D)
23	HCBF0616	M6X16mm FLANGE HEAD BOLT (NUMBER PLATE MOUNTING)
24	HCBC0603	M6X30mm SHCS (4 REQ'D)
25	FCMU0011	STEERING HEAD RACE (2REQ'D)
26	HCWS1015	SHIM WASHER – STEERING HEAD NUT
ACCESSORY	FKMU0006	KIT – STEERING STEM BEARINGS, RACES AND SEALS 2016-CUR

Parts – Forks – Leg Assembly



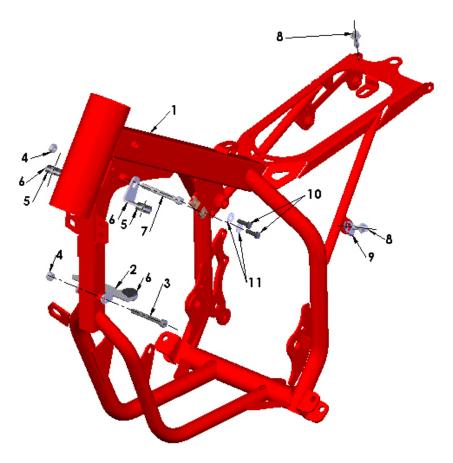
REF#	PART#	DESCRIPTION	
1	HCBC0408	4 X 8 SHCS CLEAR ZINC	
2	ZCKG0001	GASKET, BLEED SCREW FORK	
3	KCCL0001	FORK CAP - CONVENTIONAL 32MM USD	
4	ZCMUOR18	O-RING – 3mm x 27mm ID	
5	KCCS0005	FORK - OUTER TUBE 32MM	
6	KCCS0035	RING CLIP FORK OUTER WEAR RING 32MM	
7	KCCS0006	FORK GLIDE RING BOTTOM 32MM	
8	KCCS0032	FORK SEAL SPACER 32MM	
9	KKCS0004	FORK SEAL AND SWIPER KIT 32MM	
10	KCCS0002	RING CLIP - FORK SEAL RETAINER - 32MM	
11	KKCS0004	FORK SEAL AND SWIPER KIT 32MM	
12	KCC60067	FORK JOUNCE BUMPER	
13	KCCS0013	FORK SPRING GUIDE 32MM	
14	KCCL0002	SPACER – SPRING GUIDE EXTEND	
15	KCCJ3221	STANDARD SPRING - FORK 0.21 KG/MM 32mm	
15	KCCJ3218	LIGHT SPRING - FORK 0.18 KG/MM 32mm	
15	KCCJ3225	HEAVY SPRING - FORK 0.25 KG/MM 32mm	
16	HCNJ3824	NUT JAM 3/8-24 CLASS 8	
17	KCC60068	RING CLIP - FORK SPRING GUIDE RETAINER	
18	KCMU0024	TUBE - DAMPER	
19	KCCL0003	CAP WITH PISTON – DAMPER	
20	KCCS0018	GLIDE RING – MID VALVE PISTON	
21	KCMU0013	CARTRIDGE CAP	
22	KCKG0050	TOP OUT SPRING	
23	KCCJ0002	TRAVEL LIMITER SPACER	
24	KCCL0005	CARTRIDGE TUBE	
25	ZCKGB017	O'RING – BOTTOM PLUG	
26	KCC60057	PLUG – BOTTOM – NON ADJUSTABLE	
27	KCCS0007	FORK GLIDE RING	
28	KAMU0001	FORK LOWER - COMPLETE - BRAKE SIDE	
28	KAMU0002	FORK LOWER – COMPLETE – NON-BRAKE SIDE	

Parts – Frame – Mounting Hardware I



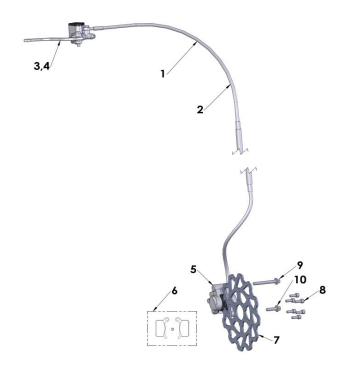
	Frame – Engine, Swingarm, Tank, and Pipe Mounts			
REF#	PART#	DESCRIPTION		
1	HCBH1203	SWINGARM BOLT		
2	HCNL1201	M12 SWINGARM LOCK NUT		
3	HCBH0880	M8X80mm SOCKET HEAD CAP SCREW		
4	HCNL0801	M8 LOCKNUT		
5	MCMUGR02	GROMMET KIT PIPE & SPACER		
6	HCBF0635	M6X35mm FLANGE HEAD BOLT		
7	HCHA0003	6mm CLIPNUT		
8	TCHA0004	BUSHING – REAR TANK MOUNTING		
9	HCNL0601	M6 LOCKNUT		
10	TCHA0006	BUSHING – FRONT TANK MOUNT (2 REQ'D)		
11	HCBC0685	M6X85mm SOCKET HEAD CAP SCREW		
12	HCBB0635	M6X35mm BUTTON HEAD CAP SCREW		
13	HCBF0620	M6X20mm FLANGE HEAD BOLT		
14	HCNF0602	M6 NYLOC FLANGE NUT		
15	HCBF0625	M6X25mm FLANGE HEAD BOLT		
16	MCMUGR03	GROMMET – SILENCER (2 REQ'D)		
17	TCKG0001	SPACER FOR EXHAUST GROMMETS		
18	HCWF1478	WASHER – EXHAUST GROMMET		
19	HCBF0616	M6X16mm FLANGE HEAD BOLT		
20	FCC60020	CHAIN ROLLER		
21	TAMU0005	FOOTPEGS (PAIR) (STANDARD)		
22	FCMU0031	CLEVIS PIN - FOOTPEG		
23	HCWF0803	8mm FLAT WASHER		
24	HCCP0008	COTTER PIN 1/8 X 3/4		
25	TCMU0106	FOOTPEG SPRINGS (SINGLE PIECE) (2 REQ'D)		
26	BCMU0027	BRAKE PIVOT BOLT		
27	HCBC0601	M6X16mm SOCKET HEAD CAP SCREW		
28	FCEX0018	BRAKE ADJUST ECCENTRIC		
29	HCCN0000	5mm CLIP NUT		
30	HCBF1040	M10X44mm FLANGE HEAD BOLT		

Parts – Frame – Mounting Hardware II



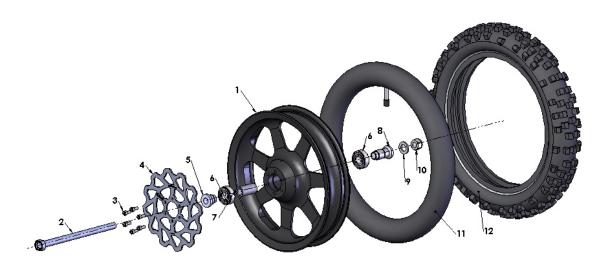
	Frame – Seat, Fender, Right Side Panel, Radiator & Shock Mounts			
REF#	PART # DESCRIPTION			
1	FACJ2017	FRAME CX50 JR/P3 - 2017		
2	EACJ0001	MOUNTING BRACKET – RADIATOR BOTTOM		
3	HCBC0608	M6X55mm SOCKET HEAD CAP SCREW		
4	HCNL0601	M6 LOCK NUT		
		GROMMET – RADIATOR MOUNT (2 REQ'D ON BOTTOM, 2 ON TOP		
5	MCKGGR00	BRACKET)		
6	ECHA0109	MOUNTING BRACKET – RADIATOR TOP (2 REQ'D)		
7	HCBC0665	M6X65mm SOCKET HEAD CAP SCREW		
8	HCBF0616	M6X16mm FLANGE HEAD BOLT		
9	HCHA0003	6mm CLIPNUT		
10	HCBH0502	M5X16mm HEX HEAD (2 REQ'D)		
11	HCWP0002	WASHER POP RIVET (2 REQ'D)		

Parts – Front Brakes

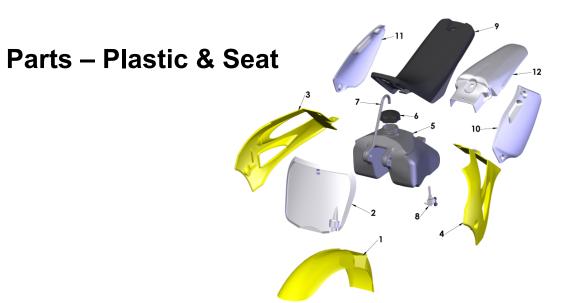


Front Brakes			
REF#	PART # DESCRIPTION		
1	BAKG0003	FRONT BRAKE ASSEMBLY	
2	BCKG0030	HOSE – BRAKE FRONT	
3		ALLOY BRAKE LEVER	
	BCKG0023	7.2201 210 11.2 221 211	
4	BCKG0024	BRAKE PERCH & MASTER CYLINDER ASSY W/ LEVER	
5	BCKG0029	CALIPER – FRONT	
6	BKKG0001	KIT BRAKE PADS, WITH "E" CLIP	
7	BCMU0503	BRAKE ROTOR	
8	HCBC0514	M5X14mm SOCKET HEAD CAP SCREW (6 REQ'D)	
9	HCBF0640	M6X40mm FLANGE HEAD CAP SCREW	
10	HCBF0620	M6X20mm FLANGE HEAD CAP SCREW	
ACCESSORY	MCMUBF01	BRAKE FLUID **DOT 5.1 OR HIGHER**	
ACCESSORY	BCKG0031	BLEED KIT (MULTIPLE SYRINGES, FITTINGS & HOSE)	
ACCESSORY	BCKG0028	LEVER ADJUSTMENT KIT	
ACCESSORY	BCKG0027	RESERVOIR SEAL KIT	
ACCESSORY	BCKG0025	REPLACEMENT BAR CLAMP AND SCREWS (FOR MASTER CYLINDER)	
ACCESSORY	BCKG0026	PISTON & REBUILD KIT FOR MASTER CYLINDER	
ACCESSORY	BCKG0014	FITTING KIT FOR MASTER CYLINDER (BOLT, SET SCREW & O'RING)	
ACCESSORY	BCKG0017	CALIPER ORING & BOLTS (F&R)	
ACCESSORY	BCKG0018	CALIPER PISTON KIT (F&R)	
ACCESSORY	BCKG0019	RETURN SPRING (4 FINGER SPRING)	
ACCESSORY	ZCMUOR09	O'RING - BANJO FITTING	
ACCESSORY	BCMU0014	CALIPER ADJUSTMENT SHIMS 6mm ID	
ACCESSORY	BCKG0033	O-RING - BLEEDER - 2mm SPECIAL	

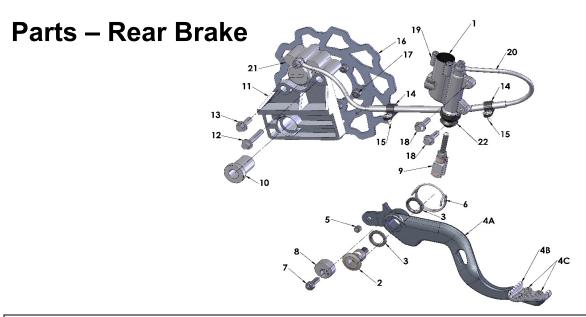
Parts – Front Wheel



	Front Wheel			
REF#	PART#	DESCRIPTION		
1	WCKG0018BLK	WHEEL WITH BEARINGS SPOKE STYLE – BLACK ANODIZE		
2	WCMU0016	FRONT AXLE		
3	HCBC0514	M5X14mm SOCKET HEAD CAP SCREW (6 REQ'D)		
4	BCMU0503	BRAKE ROTOR – FRONT		
5	WCMU0101	WHEEL SPACER LEFT (SHORT)		
6	WCMU0120	BEARING – WHEEL (2 REQ'D)		
7	WCCJ0007	SPACER – WHEEL FRONT		
8	WCCJ0003	WHEEL SPACER RIGHT (LONG)		
9	HCWF1202	WASHER – AXLE		
10	HCNL1201	LOCK NUT – AXLE		
11	WCMUTU10	TUBE 10"		
12	WCMU1050D	FRONT TIRE 10" X 2.50" DUNLOP MX51		

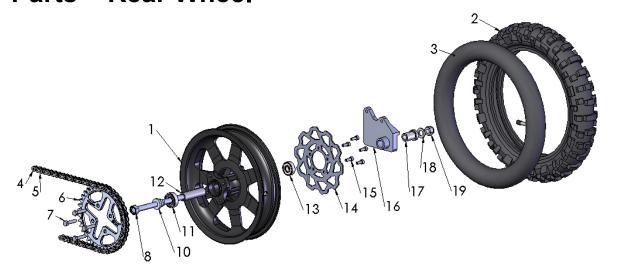


Plastic and Seat			
REF#	1 1112112 21111		
	TCHA0107FLL	FRONT FENDER - FLO YELLOW	
-	TCHA01071 LL	FRONT FENDER - FLO YELLOW FRONT FENDER x – DENOTES COLOR BLK, WHT, YEL, FLO	
	HCBF0616	FENDER BOLT, M6X16mm FLANGE HEAD (4 REQ'D)	
-	TCC60002W	NUMBER PLATE – FRONT	
	TCC60002vv	FRONT PLATE x – DENOTES COLOR BLK, WHT, YEL	
	HCBF0616	M6X16mm FLANGE HEAD BOLT – FRONT NUMBER PLATE MOUNT	
	TCCJ0005FLL	RADIATOR SHROUD SET (LEFT & RIGHT) – FLO YELLOW	
	TCCJ0005FLL	RADIATOR SHROUD SET (LEFT & RIGHT) = FLO TELLOW RADIATOR SHROUD SET x - COLOR BLK, WHT, YEL, FLO	
	TCCJ0003x	FUEL TANK – NO CAP OR PETCOCK – 2017 & NEWER	
	HCFH0625	M6X25mm PHILIPS HEAD SCREW – SEAT & SHROUD HOLD	
-	TCHA0005	SPACER – SEAT & SHROUD HOLD	
	TCHA0005	SPACER – FRONT TANK MOUNT (2 REQ'D)	
	HCBC0685	M6X85mm SHCS – FRONT TANK MOUNT	
-	HCNL0601	M6 LOCK NUT – FRONT TANK MOUNT BOLT	
	HCBC0645	M6X45mm SOCKET HEAD CAP SCREW	
	TCHA0004	BUSHING – REAR TANK MOUNTING	
	TCHA0004	CAP – FUEL TANK	
	TCHA0002 TCHA0003	HOSE – FUEL CAP	
	TCMU0151	FUEL PETCOCK	
	TCCM0007	SEAT SEAT	
	TCCM0007	SEAT COVER REPLACEMENT	
	HCBB0604	M6X35mm SHCS – SEAT HOLDING	
	MCMU0013	STRAP HANDLE	
	TCCJ0003W	NUMBER PLATE SET (LEFT AND RIGHT) - WHITE	
	TCCJ0003vV	NUMBER PLATE SET (LEFT AND RIGHT) - WHITE NUMBER PLATE SET x – DENOTES COLOR BLK, WHT, YEL	
-	HCBF0616	M6X16mm FLANGE HEAD BOLT – FRONT SECURE	
	HCBF0620	M6X20mm FLANGE HEAD BOLT – FRONT SECURE	
	HCNF0602	M6 NYLOC FLANGE NUT	
	HCBF0616	M6X16mm FLANGE HEAD BOLT – FRONT SECURE	
	HCBF0620	M6X20mm FLANGE HEAD BOLT – FRONT SECORE	
	HCNF0602		
	TCHA0112FLL	M6 NYLOC FLANGE NUT FENDER – REAR - FLO YELLOW	
	TCHA0112x	FENDER – REAR - FLO YELLOW FENDER – REAR x – DENOTES COLOR BLK, WHT, YEL, FLO	
	HCBF0616	M6X16mm FLANGE HEAD BOLT – FENDER & AIRBOX	
IZA	TICBEU010	WOATOHIIII FLANGE READ BOLT - FENDER & AIRBUX	
ACCESSORY	TCMU2012	GRAPHIC KIT	
	TKCJ0002B	BODYWORK KIT – P3 - BLACK	
	TKCJ0002W	BODYWORK KIT – P3 - WHITE	
	TKCJ0002Y	BODYWORK KIT – P3 - YELLOW	
ACCESSORY	TKCJ0002FLO	BODYWORK KIT – P3 – FLO YELLOW	



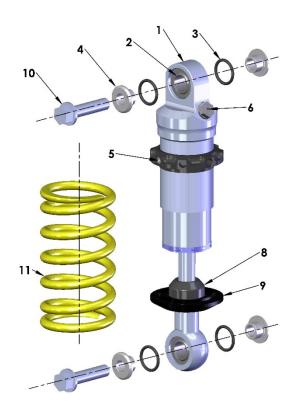
Rear Brake System			
REF#	PART#	DESCRIPTION	
1	BAKG0002	BRAKE SYSTEM - REAR (M/C-LINE-CALIPER)	
2	BCMU0027	BRAKE PIVOT BOLT	
3	BCMU0501	SEAL – BRAKE PEDAL (2 REQ'D)	
4A	BCMU0029	BRAKE PEDAL – ASSEMBLY 50cc – WITH TOE PIECE	
4B	BCMU0023T	TOE PIECE	
4C	HCBC0501	M5X 12mm SOCKET HEAD CAP SCREW	
5	BCDCBU01	BUSHING REAR BRAKE PEDAL	
6	BCMUSP02	BRAKE RETURN SPRING	
7	HCBC0601	M6X16mm SOCKET HEAD CAP SCREW	
8	FCEX0018	BRAKE ADJUST ECCENTRIC - BLACK	
9	BACJ0003	PUSH ROD, REAR BRAKE	
10	BCKG0006	WHEEL SPACER - FLOATING CARRIER	
11	BCKG0103	BRAKE CARRIER	
12	HCBF0635	M6X35 FLANGE HEAD BOLT	
13A	HCBF0620	M6X20 FLANGE HEAD BOLT	
14	HCCC0000	BRAKE HOSE CLAMP (2 REQ'D)	
15	HCPP0832	BRAKE HOSE CLAMP FASTENER (2 REQ'D)	
16	BCMU0502	BRAKE ROTOR – 140mm	
17	HCBC0601	M6X16mm SOCKET HEAD CAP SCREWS (5 REQ'D)	
18	HCBF0620	M6X20mm FLANGE HEAD BOLT (2 REQ'D)	
19	BCKG0012	BRAKE – MASTER CYLINDER - REAR	
20	BCKG0010	REPLACEMENT BRAKE HOSE	
21	BCKG0013	CALIPER – REAR BRAKE	
22	BCMU0022	BRAKE – RUBBER CAP	
ACCESSORY	BKKG0001	BRAKE PADS WITH "E" CLIP	
ACCESSORY	BCKG0031	BLEED KIT (MULTIPLE SYRINGES, FITTINGS & HOSE)	
ACCESSORY	BCKG0014	FITTING KIT – W BANJO BOLT	
ACCESSORY	BCKG0015	MASTER CYLINDER PISTON / SEAL KIT	
ACCESSORY	BCKG0016	RESERVOIR SEAL KIT	
ACCESSORY	BCKG0017	CALIPER BOLT / O-RING KIT	
ACCESSORY	BCKG0018	CALIPER PISTON / SEAL KIT	
ACCESSORY	BCKG0019	PAD RETURN SPRING (4 LEG SPRING)	
ACCESSORY	ZCMUOR09	O-RING - BANJO FITTING	
ACCESSORY	BCKG0033	O-RING – BLEEDER – 2mm SPECIAL	

Parts – Rear Wheel



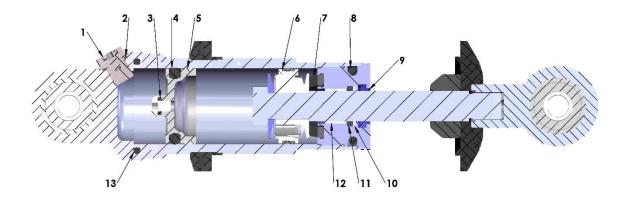
Rear Wheel			
REF#	PART#	DESCRIPTION	
1	WCKG0016BLK	REAR WHEEL W/BEARINGS – BLACK ANODIZE	
2	WCMU1075D	TIRE – REAR 10X2.75" DUNLOP MX52	
3	WCMUTU10	TUBE, 10"	
4	PCMU0001	MASTER LINK 420	
5	PCMU0086	CHAIN 420 X 86	
6	PCMU0138	38T SPROCKET (STANDARD)	
6A	PCMU01xx	SPROCKET xx DENOTES TEETH – RANGE OF TEETH (34-45)	
7	HCBH0702	M7X30mm HEX HEAD BOLT (4 REQ'D)	
7A	HCWF0701	7mm FLAT WASHER (4 REQ'D)	
7B	HCNL0701	M7 LOCKNUT (4 REQ'D)	
8	WCMU0016	REAR AXLE	
10	WCMU0101	WHEEL SPACER	
11	WCMU0120	WHEEL BEARING SPROCKET SIDE	
12	WCMU0035	WHEEL BEARING SPACER	
13	WCMU0020	WHEEL BEARING BRAKE SIDE	
14	BCMU0502	BRAKE ROTOR	
15	HCBC1616	M6X16mm SOCKET HEAD CAP SCREWS (5 REQ'D)	
16	BCKG0103	BRAKE CARRIER	
17	BCKG0006	WHEEL SPACER - FLOATING CARRIER	
18	HCWF1202	AXLE WASHER	
19	HCNL1201	AXLE NUT 12MM	
ACCESSORY	BCKG0104	BRAKE CARRIER PAD	

Parts – Shock



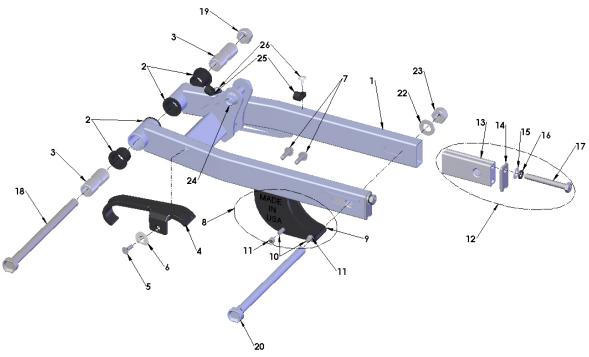
	Rear Shock			
REF#	REF# PART # DESCRIPTION			
1	SAP32016	SHOCK ABSORBER		
2	SCMU0043	SPHERICAL BEARING - SHOCK MOUNT – (2REQ'D)		
3	SCMU0039	O-RING – SHOCK – BUSHING (4 REQ'D)		
4	SCMU0042	BUSHING – SHOCK MOUNT (4 REQ'D)		
5	SCMU0058	SET SCREW - NYLON TIP M6-1.0		
6	HCFH0408	MM FLAT HEAD SCREW		
8	SCCJ0004	UMPER – P3 - CARD SHOCK		
9	SCMU0054	ERCH - SPRING		
10	HCBF1040	M10X40 FLANGE HEAD BOLT		
11	SCCL0285	PRING – STANDARD (285 lb/in) YELLOW		
11		SPRING – LIGHT (275 lb/in) RED		
11	SCCL0295	SPRING – HEAVY (295 lb/in) WHITE		
ACCESSORY	SKP30001	REBUILD KIT – P3 CARD SHOCK		

Parts – Shock - Internal



	Rear Shock			
REF#	REF# PART # DESCRIPTION			
1	SCMU0057	O-RING – SEALING SCREW – CHARGE PORT		
2	SCP30001	O-RING – FITTING – CHARGE PORT		
3	SCMU0035	O-RING – IFP SCREW		
4	SCP30002	O-RING – IFP		
5	SCP30003	SEAL BAND – IFP		
6	SCC60014	PISTON BAND		
7	SCMU0044	SEAL HEAD BUMPER		
8	SCMU0034	O-RING SEAL HEAD		
9	SCMU0045	DUST SEAL		
10	SCMU0047	SPACER - X-RING		
11	SCMU0046	X-RING SEAL		
12	SCMU0048	BUSHING - SHAFT		
13	SCMU0029	O-RING – BODY CAP		
	SCCM0001	SEAL HEAD – WITHOUT COMPONENTS		
	SKMU0002	SEAL HEAD - COMPLETE		
ACCESSORY	SKP30001	REBUILD KIT – CARD SHOCK		

Parts – Swingarm Assembly



Swingarm			
REF#	PART#	DESCRIPTION	
1	GAMU2017	SWINGARM	
2	GCMU0001	SWINGARM BUSHING (SINGLE PIECE) (4 REQ'D)	
3	GCCS0001	SPACER - PIVOT TUBE (2REQ'D)	
4	GCMU0040	CHAIN GUARD	
5	HCFH0512	M5X12mm FLAT HEAD SCREW	
6	HCWF0501	5mm FLAT WASHER	
7	HCBF0620	M6X20mm FLANGE HEAD BOLT (2 REQ'D)	
8	PAKG0001	CHAIN GUIDE – ASSEMBLY COMPLETE	
9	PCKG0004	CHAIN GUIDE - BOTTOM SLIDER	
10	HCBFT640	M6X40mm FLAT HEAD BOLT (2 REQ'D)	
11	HCNL0601	M6 LOCKNUT (2 REQ'D)	
12	FAMU0005	WHEEL PULL ASSEMBLY (BLOCK, CAP, BOLT, AND WASHER)	
13	FCMU0203	WHEEL PULL	
14	FCMU0202	WHEEL PULL ENDCAP	
15	HCWF0801	8mm FLAT WASHER	
16	HCWL0801	8mm LOCK WASHER	
17	HCBH0810	M8X65mm HEX HEAD BOLT (FULL THREAD)	
18	HCBH1203	SWINGARM PIVOT BOLT	
19	HCNL1201	M12 LOCK NUT	
20	WCMU0016	AXLE BOLT 195mm	
22	HCWF1202	AXLE WASHER	
23	HCNS1201	M12 LOCK NUT	
24	HCBF1040	M10X40mm FLANGE HEAD BOLT	
25	HCCC0006	BRAKE HOSE CLAMP (2 REQ'D) for hose with black cover	
26	HCPP0832	BRAKE HOSE CLAMP FASTENER (2 REQ'D)	

Service

Trained technicians with precision gauging and proper assembly fixtures carefully assemble all Cobra engines to specific tolerances. If you feel you have the skills, and the appropriate tools, to perform the following service tasks please follow the instructions closely. The part numbers are listed throughout to help you when ordering parts from your local Cobra dealer.

If you do not feel comfortable with the service work log on to: www.cobramoto.com to find a cobra dealer or call 517-437-9100.

Engine Service

One method for determining whether the top end of your engine needs rebuilt is to perform a wide open throttle kicking compression test. Before performing the procedure please read the caution notes below.

CAUTION:

- There is a large wide range of variability in reading compression gauges.
- The head volume of this Cobra Motorcycle is very small and requires 20 kicks before you establish the most accurate reading possible.
- Because of the geometry of the spark plug used in this Cobra Motorcycle, the adapter used with your compression tester must have a similar volume protruding into the combustion chamber to establish an accurate value.
- Length of hose on the compression tester will affect the reading. The shorter the hose length the more accurate your reading will be.

Because of these difficulties in measuring an *absolute* compression value, a useful *relative* value can be achieved by testing your bike's compression with your own particular gauge after a new top end or when the bike is new so that you know what your particular gauge reads on a 'fresh' engine. When it has dropped to 90% of its original value the engine will be down on power and would benefit from a rebuild. When it's dropped to 80% it really needs rebuilt! Using the table below will help you determine monitor the condition of your top end.

	Engine is Fresh Measured Value	Engine Down on Power Measured Value * 0.9	Engine NEEDS Rebuilt Measured Value * 0.8
Example	110 psi	110 psi * 0.9 = 99 psi	110 psi * 0.8 = 88 psi
Your Values			

Procedure for Compression Testing

- 1. Shut off the fuel petcock.
- 2. Install the compression gauge into the spark plug hole.

3. Hold the throttle wide open, and kick repeatedly (approximately 20 times) or until the gauge reading does not increase in value with each kick.

Base Gasket Selection

Tools required

- 17mm wrench
- 1mm flexible solder material
- measurement calipers

When rebuilding the 'top end' of your Cobra motorcycle, care must be taken to ensure the proper squish clearance. Squish clearance is defined as the minimum distance between cylinder head and piston at TDC, and there are negative effects of either having too much or too little clearance. Since parts like the crank, connecting rod, cylinder head, piston, and crankcases all have varying tolerances, Cobra offers several different base gasket thickness' to ensure that you can always set the squish clearance of your engine to factory specifications.

For base gasket replacement use the code (see figure 21 for location) along with the table on the following page reorder the correct thickness gasket.



Figure 21

Code	Supplied Base Gasket Thickness		Cobra #
#	mm	inch	Part #
2	0.2	0.010	ZCMU0102
3	0.3	0.012	ZCMU0103
4	0.4	0.015	ZCMU0104
5	0.5	0.020	ZCMU0105
6	0.6	0.024	ZCMU0106
7	0.7	0.028	ZCMU0107
8	8.0	0.031	ZCMU0108

NOTE: Tolerances will affect the actual gasket thicknesses. If during the course of the maintenance more parts than the base gasket are changed, the squish clearance should be measured, and possibly a different base gasket will be required.

The easiest way to measure squish clearance is with 1mm to 1.5mm thick flexible solder wire (available through most popular electronic stores). The process is as follows:

- Assemble the top end of the engine with either; 1) the crankcase stamp recommended base gasket or, 2) if assembling with a new set of cases assemble with a 0.4mm (0.015") base gasket, and torque the head nuts to the proper torque specifications leaving off the spark plug and ignition cover (piston rings can be left off to ease of assembly).
- Carefully insert the solder wire though the spark plug hole, into the cylinder far enough such that the tip of the wire touches the left or right side cylinder wall (not the front or back as the piston will rock more and give incorrect measurement).
- Hold the wire at this position and rotate the crankshaft, by the flywheel nut (or kick lever) three revolutions to crush the solder wire.

CAUTION:

If you rotate the flywheel nut in a counterclockwise direction there is a risk of loosening the nut.

- Pull out the wire and measure the solder thickness at the thinnest location near its tip accurately with the thin tips of calipers.
- Adjust base gasket thickness as necessary to get the desired value.

Upon completion, your final assembly squish clearance should agree with the chart below:



CFD Adjustment

This section tells you what to do if you have tested and determined that the CFD requires adjustment.

Tools required

- 5mm & 10mm hex key
- Pliers to remove the old cotter key
- A new cotter key (Cobra MIL spec recommended Hardware store ones will become brittle from the hot oil and randomly fail)
- 19mm socket
- Cobra gear stop tool (EAMU0004)

Procedure

- 1. Drain the oil into a suitable container for recycling (10mm hex key)
- 2. Remove the clutch side cover (5mm hex key)
- 3. Remove the cotter pin from the castle nut in the CFD assembly.

NOTE: The CFD castle nut is "left hand thread". Turn it counter clockwise (anti-clockwise for you Europeans) to tighten it.

- 4. Tighten the castle nut to the next cotter pin assembly location.
- 5. With the internal CFD gear stop tool in position check the slip torque again (it is NOT necessary to have the cotter pin for the test)
- 6. If the slip torque is below 108 Nm (80 ft-lb) then repeat steps 5 and 6 above.
- 7. Once the slip torque is at the desired value, install the cotter pin as shown.
- 8. Remove the CFD gear stop tool
- 9. Reinstall the clutch cover
- 10. Fill the clutch case with 300cc Clutch Milk and the bike is ready to race



To service the bottom end and transmission, the engine must be removed from the frame.

Tools required

- 10, 11, 13, 22 mm wrench
- 8, 10, 14, 17 & 19 mm sockets
- 3, 4 & 5 mm hex key
- 7 mm nut driver, flat or Phillip, screwdriver for hose clamps
- Spring remover
- Flywheel / clutch puller (#MCMUTL70)
- Clutch nut removal tool (#ECMU0078)
- CFD gear stop (#EAMU0004)

Procedure

1. Remove the seat.



- 2. Turn of the fuel at the petcock and disconnect the fuel line.
- 3. Remove the tank (8 mm socket).
- 4. Remove the carburetor from the inlet (flat head or Phillips head screwdriver, 7 mm nut driver).
- 5. Remove the silencer & pipe (spring remover, 8mm socket).
- 6. Locate a suitable container for the engine coolant and disconnect the coolant lines connected to the engine (8 mm socket).

NOTE: If the coolant looks to be free of contaminates it may be reused.

- 7. Remove the master link from the chain.
- 8. Remove front engine mount bolt (13 mm socket, 6 mm hex key).
- 9. Remove the swingarm bolt (19mm socket).

NOTE: Only drive the swingarm bolt far enough to clear the engine, leave it holding the one side of the swingarm to the frame

10. Remove the engine from the right side of the frame.

NOTE: If you are merely performing a top end service skip ahead to *Top End Disassembly Procedure*.

Complete Engine Disassembly Procedure

- 1. Remove the ignition cover (3mm hex key)
- 2. Remove the bolt from the water pump shaft (4mm) and slide off the belt cover and the water pump belt
- 3. Using a flywheel holding tool and 14 mm socket remove the nut that secures the flywheel.
- 4. Using the Cobra flywheel / clutch puller (#MCMUTL70), remove the flywheel from the crankshaft.
- 5. Remove the stator (4mm hex key).
- 6. Remove the clutch nut / starter gear that holds on the clutch (#ECMU0078).
- 7. With the Cobra flywheel / clutch puller (#MCMUTL70), remove the clutch from the crankshaft (details in Clutch Service portion of this manual).
- 8. Remove the **left hand thread** nut holding the CFD to the transmission input shaft using the CFD gear stop (#EAMU0004) and a 19mm socket.

Top End Disassembly Procedure

- 1. Remove the cylinder head nuts (10mm).
- 2. Remove the cylinder head outer.

INSPECTION NOTE:

Inspect the cylinder head for deposits and abrasions.

- 1. If there are deposits they should be removed
 - a. Black oily deposits (indicating a rich mixture or improper oil type/quantity) can be removed with solvent
 - b. Crusty deposits (indicating dirt ingestion) can be removed with solvent and may require some scraping.

2. Abrasions

- a. Pitting or erosion indicates detonation and may require cylinder head replacement, also
 - i. Retard the ignition timing
 - ii. Use a higher octane fuel
- b. Missing chunks or indentations indicate broken hardware or ingested items replace the cylinder head.
- 3. Remove the cylinder head insert.
- 4. Remove the cylinder.

INSPECTION NOTE:

Inspect the cylinder bore for abrasions, deposits, and missing coating.

- 1. If abrasions: scrapes, scratches, pitting, etc... are found, replace the cylinder.
- 2. If deposits are all are found
 - a. Clean with muriatic acid.
 - b. Once the deposits are removed, inspect for abrasions and missing surface coating.
 - i. If there are abrasions or missing coating, replace.
 - ii. If all looks well, the cylinder may be saved.

WARNING

Muriatic acid can be dangerous. Follow the manufacturer's instructions closely.

- 5. Remove the piston clip with a scribe.
- 6. Remove the piston pin with a piston pin remover.

INSPECTION NOTE:

Inspect the piston for abrasions and deposits on the top and sides and clean or replace as necessary.

INSPECTION NOTE:

Piston ring end gap should be between 0.006" (0.16 mm) and 0.015" (0.4 mm)

Splitting the Cases

- 1. Remove the fasteners holding the two halves of the crankcase together.
- Separate the cases with a proper case splitting tools.

CAUTION:

Take caution when handling the crankshaft. It is the main power transfer to the rest of the engine. If it is out of alignment, it will cause premature failure of your bearings which can lead to serious damage to the cylinder as well as the rest of the engine. Do not try to true the crank yourself. Truing the crank should be done professionally.

CAUTION:

- If you split the cases, check the gear tooth faces for chipping & signs of fatigue.
- Check all the bearing for smooth noise free operation.

Engine assembly

CAUTION:

For any seals that are to be installed, apply a light amount of grease to the seals' ID, assembly lube on all bearings and a small amount of Loctite to the OD.

- 1. Press the three bearings into the respective holes in each case half.
- 2. Press in the crank seals such that the concave side faces the crank weights.
- 3. Press in the counter shaft seal (concave side faces inside of transmission)
- 4. Press in the water pump assembly
- 5. Tap both ways axially then verify easy rotation.
- 6. Inspect the crankshaft for proper true geometry (no more than 0.002 ", 0.05mm, measured at bearing journal area while supported from the ends).
- 7. Insert the case bolts with the proper lengths at locations shown.
- 8. Torque to 12Nm (105in-lb). Starting toward the center working outward.
- 9. Trim away any excess gasket material if necessary.

NOTE: Check engine mount holes for excess material that may cause problems in engine installation.

10. Install the piston with new wrist pin bearing and, pin and clips.

CAUTION:

Be sure to install the piston such that the arrow on the top piston surface points to the exhaust (front of bike/engine) and put assembly lube on the connecting rod bearing.

11. Install the piston rings.

CAUTION:

Ring end gap should be no less than 0.006" (0.016mm) and no more than 0.015" (0.4mm).

12. Install the base gasket.

CAUTION:

See base gasket selection at the beginning of service section.

13. Install the cylinder being sure that the piston rings are properly aligned with the indexing pins.

CAUTION:

Never force the cylinder. If resistance is felt, determine the problem and solve it. Once installed slightly rotate the cylinder back and forth insuring that the rings are properly seated.

14. Install cylinder head insert.

NOTE: A light application of silicone grease can help hold the O-rings into position during assembly.

- 15. Install O-RINGs as shown in the Parts-Engine Top End page.
- 16. Install the cylinder head.
- 17. Install the flange nuts. Torque to 123 in-lb (14 Nm)
- 18. Install reed and intake manifold with new gasket. Torque to 55 in-lb. (6.2 Nm).

CAUTION:

The intake manifold bolts will require being checked and torque values reset after a few heat cycles.

- 19. Leak check the engine to 20 psi to ensure proper seal.
- 20. Install stator reinstalling the grommet and wires (snug the bolts).
- 21. Install the rotor per *Rotor Installation* section, under the *S3: Ignition* portion of this manual.
- 22. If necessary install the water pump outlet pipe (apply gray Permatex gasket maker to the threads before assembly).
- 23. Install the CFD.
- 24. Install the clutch per *Clutch Installation* section in this manual.
- 25. Install the coolant drain plug.
- 26. Make sure that the exhaust spacer is on the cylinder (53 in-lb, 6 Nm).
- 27. Install the spark plug with a fresh gasket (to apply the proper torque to the spark plug when inserting, one must first screw the spark plug in until the metal gasket ring causes resistance and then turn another 1/8 to ½ turn).

Clutch

The sleeve bolts of the 5GX provide a low uniform stress, minimal heat transfer, and allow channels for flushing the clutch fibers out of the washer stacks allowing a long time between part replacement provided you operate with 10 oz of clean Clutch Milk.

All washer stacks are double sorted at the factory. They are first sorted by measured height. Secondly, each stack with bolt is sorted by measured engagement force. The stacks in each set of three will measure within 0.05mm (0.002").

There are many variables in an automatic centrifugal clutch. These variables are set to world class standards from the factory but will change over time as the components wear, relax, and just plain get used.

Please see the Tuning Clutch portion of this manual for more helpful info.

Tools recommended for clutch service:

- Universal clutch puller- a universal puller that pulls the clutch, main drive gear and rotor. (Part # MCMUTL70).
- 5mm T-handle
- T25 Torx
- Accurate torque wrench in the range of 16 Nm (12 ft-lb, 144 in-lb).
- Clutch nut removal tool (ECMU0078) & piston stop (MCMUTL03).
- Cobra 3 Shoe Clutch Milk (Part # MCMUGF32).

CLUTCH REMOVAL:

- 1. Drain the engine transmission oil and remove the clutch cover.
- 2. Remove the clutch nut (NOT left hand thread) on the end of the crankshaft with the clutch nut removal tool.

CAUTION:

It is possible to cause damage to the piston when using the piston stop. Care must be used when removing and installing the clutch arbor and using the piston stop.

- 3. Attach the Universal Puller. There are three 6mm clutch puller holes located on the ends of the center hub.
- 4. Install each of the 3 6mm x 55mmsocket head cap screws (clutch cover bolts can be used) until each is similarly snug and the puller looks square to the end of the crank
- 5. One at a time, tighten each of the 1/4 turn until the clutch 'pops' off

NOTE: It may be helpful to use a screwdriver or similar device in the side hole of the puller to stop rotation

CAUTION:

Do not use a jaw type puller.

CLUTCH WASHER STACKUPS:

Once the clutch is removed, and cool to touch, carefully put it into a vice and remove the center shoulder bolt out of each clutch shoe. You WILL have to heat the center hub again to remove the bolts. Once you get a bolt loosened, carefully remove it with the shoe and observe the way the spring washers are stacked. Clean the washers and bolt if you intend to reuse.

CAUTION:

You **should apply heat** to the arbor near the clutch bolt threads or you will very likely break the Torx bit upon attempted removal.

The spring stacks in your Cobra clutch will contain 11 individual springs and flat washer(s) configured as a 5 ½ stack. See figure 32. This clutch is designed such that it reconfigured by the customer to achieve different clutch engagements 'hits' by changing washer counts and configurations.

CAUTION:

Generally reassemble the springs as you removed them from the engine or as you received them from Cobra. If you are unsure call the Cobra Technical Support Group 517 437 9100 and consult the experts.

5GX CLUTCH ASSEMBLY REFERENCE DRAWING			
REF#	PART #	DESCRIPTION	
1	CACJ0010	Set of three shoes, springs, bolts, flat washers & nuts	
2	CACJ0001	Set Of three springs, washers, bolts & nuts	
Not Shown	CACJ0100	Complete assembled clutch (Arbor, shoes and washer stacks)	



Figure 32 Some configuration of clutch spring stack. Each 'spring' stack contains multiple springs (Belleville washers) - arranged into three, four, or five 'flying saucers', or turned away against the flat washer(s). Shown is the 5 ½ stack..

Stack	Total Springs	Flying Saucers or Cymbal Pairs	Turned Away or Dish Stacked	Std. Flat Washer(s)	HIT
5 ½	11	5	1	VARIED	HARD
4	11	4	3	VARIED	SOFTER

Clutch adjustment washers

Your Cobra comes stock with flat washer(s) at the bottom of the spring washer stack. Cobra offers several thicknesses of thin adjustment washers that allow clutch engagement tuning. Increasing the flat washer(s) thickness increases the engine speed for clutch engagement thus increasing the abruptness of clutch engagement (harder hit). Conversely, decreasing the flat washer(s) thickness decreases the engine speed for clutch engagement thus decreasing the abruptness of clutch engagement (softer hit).

Part #	Thickness mm (inch)
HKCSM015	1.5 (0.060)
HKCSM012	1.2 (0.047)
HKCSM008	0.8 (0.031)
HKCSM006	0.6 (0.025)
HKCSM005	0.5 (0.020)
HKCSM004	0.4 (0.015)
HKCSM003	0.25 (0.010)
HKCSM001	0.12 (0.005)
HKAM0022	CLUCTH SHIM KIT

NOTE: HKAM022 Clutch shim kit includes - 3 each .005", .010", .015" and .020" shims along with 2 clutch to hub spacers and 2 thin clutch to hub spacers.

Use the table above to order adjustment washers. Replace the stock washer with the proper combination of adjustment washers that delivers the desired clutch hit.

CAUTION:

It is easy to prematurely damage the clutch and other engine components with improper clutch adjustment. If you are unsure of how to adjust the clutch, contact the Cobra Technical Support Group before making adjustments.

Clutch shoe wear:

- This can be measured by the overall diameter of the shoes installed on the arbor. This measurement should be greater than 80.5mm
- If the clutch has been slipping and shows signs of glazing, it is best to replace the shoes. We have found that once the shoes are glazed, even if deglazed with emery paper or a file, the performance is reduced.
- The best way to prevent glazing is by not gearing too high, changing the oil as specified and by not blipping the throttle. Every time you blip the throttle, you are working your clutch springs.

Clutch basket wear:

The internal diameter of a new clutch basket should measure "84.10mm.
 Over time the clutch shoes will wear the internal surface down creating a
 bigger ID and causing a later engagement. The maximum ID we recommend
 to allow is 84.25mm.

CAUTION:

The clutch produces a tremendous amount of heat and when a rider is blipping the throttle. This makes the clutch and clutch springs wear out quicker. This also makes your engine tend to run hotter which decreases engine power. It is important to train your rider **NOT** to be a **throttle 'blipper'**.

CLUTCH ASSEMBLY:

1. Start with a new set of pre- assembled washer stacks or a cleaned, reassembled set of washer stacks and bolts.

CAUTION:

It is also important that all three shoes are stacked the same. (See figure 32)

- 2. Clean the threads of the stack bolt and the clutch with brake cleaner removing all old thread locking material.
- 3. Assemble the stacks and shoes on the arbor using high strength thread lock material to the stack bolt and tighten to 16 Nm (12 ft-lb, 144 in-lb).

CAUTION:

Avoid allowing excess thread lock material to contact the spring washers and the clutch or the clutch is likely to malfunction.

- 4. Clean the threads of the crank shaft and the clutch nut.
- 5. Install the clutch arbor on the crank. Making sure that the backing spacer in place on the crank.
- 6. Apply high strength thread locking agent to the threads and install the clutch nut and torque to 40 ft-lb (54Nm).

INSPECTION NOTE:

- There must be in / out play in installed clutch, 0.3mm to 1.0 mm (0.012" to 0.040").
- This should be adjusted with the ECMU0040T and ECMU0040 shims
- A blue clutch drum is worn out from excessive slippage or improper lubrication.
- 7. Install the clutch cover tightening the bolts from inside out. (8 or 10 mm socket, 5.8 ft-lb, 7.8 Nm).

NOTE: To ensure proper engagement of the kick gear with the starter nut, tighten the six screws only to the point of being not extremely loose. Using one hand rotate the kick lever to ½ stroke and hold while tightening the six screws completely with the other hand.

8. Fill with oil (295 ml (10.0 oz) Cobra 3 Shoe Clutch Milk (Part # MCMUGF32).

Ignition

Stator care

Stator failure could result from running the bike hot. Following is a list of things that will make your engine run hot.

- 1. The timing should not exceed the maximum specifications listed.
- 2. Improper carburetor jetting.
- 3. Improper spark plug heat range. Never run a hotter plug than the specified spark plug.
- 4. Clutch slippage. See "CLUTCH" section for causes of slippage.

CAUTION:

- Because of the amount of heat generated by the clutch and engine during extended periods of riding, it is advisable to remove the ignition cover afterward to allow the ignition to cool off. The heat transfers through the cases and can damage the stator as it cools off because of lack of airflow around the stator.
- Ignition will overheat if the gap between the rotor and stator is not large enough. There should be even clearance as the rotor rotates relative to the stator.
- Ignition timing is not adjustable. Changing the ignition timing can degrade performance.
- Make sure connections are free of dirt.

CAUTION:

Advancing the ignition timing will cause the engine to run hotter, in-turn causing power loss, shortened clutch life, and possibly lead to premature stator failure, and can also cause detonation which can lead to premature piston and ring failure.

Tools recommended for timing service:

- Compact motorcycle dial indicator (ECMU0079)
- Universal clutch puller- a universal puller that pulls the clutch, main drive gear and rotor. (Part # MCMUTL70).

CONFIRM YOUR IGNITION TIMING:

- 1. Remove the spark plug.
- 2. Insert the dial indicator into the spark plug hole.
- 3. Remove the four bolts from the ignition cover.
- 4. Remove the water pump belt from the rotor and water pump shaft.
- Turn the crankshaft counterclockwise until it reaches top dead center.
- 6. Set the dial indicator to zero

- 7. Turn the crankshaft clockwise until the dial indicator reaches 0.035" (0.9 mm) from top dead center.
- 8. At this position the line on the rotor should align with the center of the stator coil at 5 o'clock position on stator frame. If not loosen the three 5mm bolts to adjust the stator.

ROTOR INSTALLATION:

- 1. Torque the nut on the rotor to 30 ft-lb (45 Nm) with medium strength (blue) thread locking agent.
- 2. Recheck the timing following the procedure of timing your ignition.
- 3. Install the water pump belt back on.
- 4. Bolt the ignition cover back on.
- 5. Put the spark plug back in, and firmly stick the spark plug cap onto the spark plug.

Cooling System

Radiator fluid removal:

Remove the coolant drain plug (10mm hex key) on the bottom of the engine cases.

NOTE: Inspect the old coolant for evidence of oil, combustion byproducts (black 'oil slick' stuff) or other things that may indicate a problem.

Tools recommended for impeller service:

- Flat head screwdriver
- 2.5mm hex key
- 3mm hex key
- 4mm hex key
- 10mm hex key
- Water Pump Installation tool MCMUTL08B
- Slide hammer with
 - fitting to thread into threads on end of shaft (M6x1.0)
 - single and double hook ends for removing plastic impeller
- Hammer

COBRA IMPELLER SERVICE INSTRUCTIONS

1. Remove radiator cap and drain engine coolant as described above.

NOTE: If the impeller is damaged or broken completely back flush the coolant system to ensure no solid pieces are in the system.

Remove ignition cover and water pump cover using a 3mm hex key



- 3. Using a 3mm hex key, remove the screw in the water pump shaft stop hole.
- Stick a 2.5mm hex key in the water pump shaft cross hole, and remove belt retainer screw using a 4mm hex key. (Figure 41 item 1)
- 5. Remove belt retainer, water pump belt and water pump fan pulley.
- 6. Remove bearing retainer screw using a 3mm hex key.
- 7. Thread a slide hammer onto the end of the water pump shaft and remove the assembly.
- Clean any debris or particles from the bore and use some light emery cloth to remove any scratches in the surface that the removal process may have created.
- 9. Lubricate the bore with grease.
- 10. Prepare for assembly by installing the water pump assembly into the assembly tool and align the tool with engine case making sure alignment pin is in proper hole.

CAUTION:

Damage may occur if one attempts to install the water pump assembly and it's not aligned correctly in the bore.

- 11. Holding the tool squarely over the water pump assembly tap it firmly into place.
- 12. The assembly is installed properly when the retaining screw can be tightened and it does not cause a bind on the spinning shaft (use medium strength thread lock on the retainer screw).

NOTE: It may be necessary to tap the outer bearing race in (hammer & blunt punch) or out (with slide hammer) to insure proper free operation of the shaft while the screw is tight.









- 13. Reinstall the pulley, belt and fan cover using a 2.5mm hex key to stop the rotation of the water pump assembly while tightening with medium strength thread lock to 10 ft-lb (14Nm).
- 14. Reinstall the covers

NOTE: Refill the coolant system with 50/50 antifreeze-coolant / distilled water.

CAUTION:

Do not mix Propylene Glycol based coolant / antifreeze solutions with Ethylene Glycol based coolant / antifreeze solutions.

Fuel & Air System

Carburetor

Tools recommended for carburetor service:

- Small flat head screwdriver
- WD-40
- 8mm socket

Your Cobra is equipped with an adjustable carburetor. Some fine-tuning may be needed according to weather condition and altitude. Proper jetting is **very** important for engine performance and engine life. Serious damage to the engine can occur if not properly adjusted.

IDLE ADJUSTMENT:

On the left side of the carburetor, there are two adjustment screws. The larger screw with the knurled head is the idle adjustment screw. To raise the idle, turn the screw in clockwise (in 1/4 turn increments) and rev the engine after each adjustment. To lower the idle, turn the screw counter-clockwise.

TOP END JETTING:

Indications that the engine is running too rich (too much fuel for the air) are:

- Engine not revving out or blubbering at high RPMs.
- Engine will not 'clean out'
- Wet or black spark plug

NOTE: Before changing jetting be sure that the air filter is properly cleaned and has the usual amount of air filter oil. An overly dirty air filter can cause the engine to run rich.

If the engine is running rich on the top end it should be leaned out. Leaning it out can be done by:

- 1. Changing the main jet to a smaller number.
- 2. Raising the needle clip (this lowers the jet needle) one notch at a time on the slide.

Indications that the engine is running too lean are:

- Engine cutting out on top end.
- Engine overheating and ultimately seizure.
- White spark plug

CAUTION:

It is much safer to operate the engine slightly rich as opposed to slightly lean. This is because an overly rich engine will just run poorly while an overly lean engine will seize, potentially causing an expensive top end rebuild and a DNF.

To richen the carburetor:

- 1. Change the main jet one number at a time (larger).
- 2. Lower the needle clip (raising the jet needle) one notch at a time until the engine starts to blubber on the top end, then move the clip back up one notch or until you get the blubber out.

FUEL MIXTURE SCREW

The smaller brass screw that is towards the front of the engine is a fuel mixture screw. This screw will also richen and lean your engine more on the bottom and mid-range. In warmer conditions, turn the screw in. In colder conditions, turn the screw out. Be sure to keep the carburetor very clean and make sure you don't have water or dirt in the carburetor bowl. Use automotive carburetor cleaner or WD-40 to clean the carburetor inside and out.

Cleaning the carburetor:

WARNING

Clean the carburetor in a well-ventilated area, and take care that there is no spark or flame anywhere near the working area; this includes any appliance with a pilot light. Because of the danger of highly flammable liquids, do not use gasoline or low flash-point solvent to clean the carburetor.

- 1. Make sure the fuel is shut off and remove the carburetor
- 2. Remove the carburetor.
- 3. Drain the fuel from the carburetor.
- 4. Disassemble the carburetor.
- 5. Immerse all the metal parts in a carburetor cleaning solution.
- 6. After the parts are cleaned, dry them with compressed air.
- 7. Blow out the fuel passages with compressed air.
- 8. Assemble the carburetor
- 9. Install the carburetor onto the motorcycle.

CAUTION:

The motorcycle will only operate properly if the carburetor top is installed properly with the mounting screws, cable and choke knob oriented as shown in figure 45.



Figure 45 Proper carburetor top installation And location of rectangular slide indexing pin and

Reeds

- The reeds must lay flat on the reed cage.
- If the reed tips aren't lying flat, replace them immediately.
- The reeds must have a tight seal on the reed cage.
- If the reed is damaged in any way, replace it. This means cracks, chips, and ruptures. Anything abnormal, replace the reeds.

Take the reed cage out and hold it up to the light and look in through the cage. If you see light between the reed pedals and the frame, then replace the reeds. If you do not see light, then the reeds should be ok.

Exhaust

The pipe is a crucial element to a motorcycle. Any kinks, dents, or damage done to the pipe will result in a major performance loss.

NOTE: Be sure to take the pipe off, and any carbon that may be built up. Carbon build up is created from exhaust. Exhaust has oils in it, and the oils cling to the walls of the inside of the pipe. Over a long period of time, the diameter of the pipe will decrease, due to carbon build up. So it is essential to clear the residue.

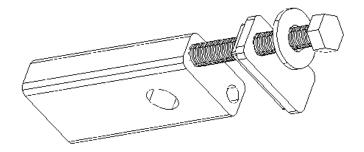
CAUTION:

It is important to repack the silencer. Signs of your silencer needing to be repacked are:

- The bike is louder than normal.
- A loss of power.

Rear wheel pullers

Disassembly:



- Remove axle, and back wheel assembly.
- Pull the rear wheel pullers out of the back of the swing arm.

Rear wheel alignment:

Either

- Accurately measure the distance from the swingarm pivot to the axle center on each side or
- From the rear of the bike, sight up through both sprockets to ensure that the chain is running in a straight line (no bend in between or jog at either sprocket).

Brakes

Check before each ride:

- Make sure the brake does not have any leaks by holding the lever in while checking hose connections.
- Make sure the brake lever pressure is OK by pulling in on the lever and ensuring full braking performance is achieved before the lever touches the handlebar. If this is not the case, pump the lever several times until the lever feels firm.
- Always make sure the rotor and brake pads are free from oil and grease.
 Clean the rotor with mild dish soap or alcohol. Contaminated pads must be replaced.
- Ensure that the brake caliper is centered over the brake rotor. It a correction is needed, Cobra has thin brake shims to help make minor adjustments in alignment.
- Always leave adequate free-play in the lever or pedal.

CAUTION:

This brake system uses only DOT 4 or 5.1 brake fluid!

Front Forks

Tools recommended for front fork service:

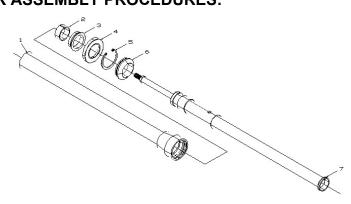
- Flat head screwdriver
- Hammer
- Pick
- Seal driver MCMUTL02
- 9/16" (loose 14 mm) wrench
- 25mm wrench or socket
- 2 5 wt fork oil

FORK DISASSEMBLY PROCEDURES:

- Using the 25mm wrench, remove the fork cap.
- o Drain the fork oil into a suitable container.
- o Disconnect the fork cap from the damper rod (9/16" wrench & 25mm wrench).
- Disconnect the damper assembly from the fork leg by removing the large aluminum bolt from the bottom of the fork leg (22mm wrench).
- o Pry the dust seal (swiper) from its position with a small screw driver.

- Using a pick, remove the wire retaining ring holding the fork seals into place.
- 'Pop' the fork seal out by forcibly pulling on both ends of the fork tube assembly, thus separating the inner from the outer tube.
- Remove the bushings
- Clean all components to be reused.

FORK ASSEMBLY PROCEDURES:



CAUTION:

Make sure all components are clean before assembly.

CAUTION:

Be sure to apply oil to the new fork seal and other components before installing.

- 1. Slide dust seal (swiper) (#6) onto lower fork leg.
- 2. Slide retaining ring (#5) onto lower fork leg.
- 3. CAREFULLY slide seal (#4) onto lower fork leg with spring facing away from snap ring.

CAUTION:

It is helpful to cover the sharp corners of the fork leg with tape or thin plastic before sliding on the new seal. Also take care that the inner lip is not folded over when installing.

- 4. Slide bushing (#3) onto lower fork leg.
- 5. Install the glide ring into groove on lower fork leg.
- 6. Slide the bushing over the glide ring about 1/4" to hold the glide ring in the groove.
- 7. Insert the lower leg assembly into the upper fork tube about 5-6".
- 8. Use a seal driver to drive the seal into the upper tube.
- 9. Install the retaining ring. Make sure it is properly seated in the groove.
- 10. Snap the dust seal (swiper) into the groove in the upper tube.
- 11. Reinstall the damper cartridge assembly to the fork leg. Secure the large bolt with 22 mm wrench to 35 ft-lb with green thread locking agent.
- 12. Fill with 4.7 oz (140 ml) 2.5 wt fork oil should measure 6 mm (0.25") above the damper cartridge tube with spring removed. (This oil volume works out to leave an oil height of 120mm from top of outer tube with forks collapsed, damper rod down, and spring removed).

- 13. Install the fork spring
- 14. Connect the cartridge rod to the cap and tighten to 12 ft-lb (16 Nm).

CAUTION:

The damper rod is hollow and will break if the nut is over tightened (proper torque is 12 ft-lb, 16 Nm).

Because of different rider weights, sizes and riding styles, we offer various suspension options:

See *Optional Components* section of this manual for details on these and other optional components for your Cobra Motorcycle.

Rear Shock

The rear shock is fully serviceable but it is recommended that only trained professionals should service your shock. Contact Cobra for questions and service of your CX50 SR shock.

Tuning

Clutch

There are performance characteristics to observe and things to measure.

- 1) Performance characteristics to observe
 - a) Clutch coming in too late
 - i) Engine rev's to a high RPM before moving the motorcycle
 - ii) Clutch never fully engages on a reasonable straight stretch
 - iii) Basket turns blue in short amount of time
 - b) Clutch coming in too early
 - i) Motorcycle moves too soon when accelerating off idle
 - ii) Motorcycle moves but not with much power
 - iii) Clutch fully engages before the 'power band' kicks in
- 2) Things to measure that can have an effect
 - a) Spring washer configuration
 - b) Spring stack without flat washer
 - c) Thickness of flat washer
 - d) Individual spring washer thickness
 - e) Individual spring washer height
 - f) Effective bolt shoulder length
 - g) Shoe thickness (difficult to measure accurately can only be approximated by the size of the step where it sticks out of the basket)
 - h) Basket has worn and is too large

There is a relationship between observed characteristics and the things that can be measured

If a clutch comes in **too early**, it means that clutch <u>spring stack is **not providing**</u> <u>enough force</u> to keep the shoes from being thrown out to the clutch basket at the proper time with the given shoes, basket, arbor, and bolt. This can be due to:

- 1. Clutch spring stack is to short
 - Wrong configuration
 - Sacked out (over stressed) washers
 - Too thin a flat shim in the stack
- 2. Spring rate too low (wrong configuration with proper stack height)
- 3. Clutch arbor shoulder bolt is too long

If a clutch comes in **too late**, it means that clutch <u>spring stack</u> is <u>providing too</u> <u>much force</u> to keep the shoes from being thrown out to the clutch basket at the <u>proper time with the given shoes</u>, <u>basket</u>, <u>arbor</u>, <u>and bolt</u>. This can be due to:

- 1. Clutch spring stack to tall
 - Wrong configuration
 - Too thick a flat shim in the stack
- 2. Spring rate too high (wrong configuration with proper stack height)
- 3. Clutch arbor shoulder bolt is too short
- 4. Clutch shoe material has worn too thin
- 5. Clutch basket has worn too much and is too large of a diameter

With the exceptions of component failures, generally two things will occur:

- 1) The clutch shoes will wear causing the clutch to engage later, and
- 2) The springs will sack causing the clutch to engage earlier.

Typically the springs will sack at a quicker rate than the shoes will wear, meaning that an un-tampered clutch that worked fine will ultimately hit too early at some time. When this occurs it is easily remedied with a new spring stack **or** a thicker flat shim. Because the shoes have worn, a thinner flat washer may be needed with the fresh new springs to allow proper clutch engagement.

One thing to remember:

If your clutch is hitting fine, don't mess with it!

Some things to remember to aid clutch life

- · Change oil each ride
- · Gear to the low side
- Avoid mud if possible
- (Cut mud practice to 1 lap or none)
- Stay on the gas (no throttle blipping)
- Run more air pressure to allow wheels to spin (helps throttle steer)
- Make sure wheels spin freely (no bent rotors, dragging brakes, chain too tight, etc...)
- Make sure the engines pulls cleanly and strong by having properly maintained engine with correct ignition timing and carburetion.

With the exceptions of component failures, generally two things will occur:

- The clutch shoes will wear causing the clutch to engage later, and
- The springs will sack causing the clutch to engage earlier.

Typically the springs will sack at a quicker rate than the shoes will wear, meaning that an un-tampered clutch that worked fine will ultimately hit too early at some time. When this occurs it is easily remedied with a new spring stack **or** a thicker flat shim. Because the shoes have worn, a thinner flat washer may be needed with the fresh new springs to allow proper clutch engagement.

Effective length of the shoulder on the clutch arbor bolt (see Figure C1). Nominal is 16.00mm (0.630"). As this decreases, the spring stack needs to decrease equally. This can change due to the shoulder bolt 'setting' into the arbor (see C2)





Figure C1

Figure C2

If your effective shoulder length is off, or your shoes are worn, adjust the height of your overall combined spring stack accordingly (i.e. if your effective shoulder length is 0.5mm short of the 16.00 measurement, decrease the overall combined spring stack height by 0.5mm, or if your shoes are worn by 0.5 mm, increase the overall combined spring stack height by 0.5mm).

Frequently asked questions

Q: When should the springs be replaced?

A: When the clutch 'hit' occurs too early or too late.

Q: Should the clutch springs be replaced if the shoes wiggle on the arbor?

A: Not if the clutch is 'hitting' correctly. Don't mess with it

Q: What is the acceptable tolerance on any of the measurements?

A: For the most part that does not matter. Suffice it to say that any efforts to make the three shoes behave identically will make the best performing clutch. Taking extra time to balance the three stacks (shims, springs, bolts, etc...) to as close to the same length as you are willing to put effort into will result in a better performing motorcycle.

Q: One of my two riders weighs 85 pounds and the other weighs 45 pounds. Should I have their clutches adjusted differently because of their weight?

A: No, there is one best setting and it works for light or heavy riders.

Q: If my clutch basket changes color, should I replace it?

A: If it is blue or purple, replace it. If it is silver or brown, you are fine.

Cobra is now going to greater lengths to ensure that the clutch on your motorcycle is performing the best possible from the shop and so it may have a different clutch stack or shim washer from what you are used to. Please take measurements for knowledge sake but don't blindly restack washers to different heights without first consulting the factory.

Gearing

For a bike with a centrifugal clutch, it's better to be geared too low than too high.

What happens with improper gearing?

Condition	Gear Taller	Gear Lower
Mud		y y
Sand		¥
Hills		¥
Hard Pack	<u></u> ★	
Throttle Blipper (novice)*		V *

*It may be helpful to set up the clutch to hit early for smooth power delivery

- Poor performance
- Not enough top end speed
- No snap
- Over heat clutch
- Premature failure of engine seals, bearings, & electronics
- High clutch wear

Front Sprocket		Rear Sprocket	Gear Ratio	
		15	33	2.20
		15	34	2.27
		15	35	2.33
	14		33	2.36
		15	36	2.40
	14		34	2.43
		15	37	2.47
	14		35	2.50
		15	38	2.53
13			33	2.54
	14		36	2.57
		15	39	2.60
13			34	2.62
	14		37	2.64
		15	40	2.67
13			35	2.69
	14		38	2.71
		15	41	2.73
13			36	2.77
	14		39	2.79
		15	42	2.80
13			37	2.85
	14		40	2.86
13			38	2.92
	14		41	2.93
13			39	3.00
	14		42	3.00
13			40	3.08
13			41	3.15
13			42	3.23

Suspension

Adjustment

- 1. Front forks
 - 1.1. Fork oil
 - 1.1.1. Oil type
 - 1.1.1.1. Heavier weight oil more damping slower responding
 - 1.1.1.2. Lighter weight oil less damping quicker responding
 - 1.1.2. Oil quantity / level
 - 1.1.2.1. Greater quantity / higher level greater bottoming resistance, stiffer near the end of the travel.
 - 1.1.2.2. Smaller quantity / lower level less bottoming resistance, less stiff near the end of the travel.
 - 1.2. Fork spring
 - 1.2.1. Stiffer spring (higher spring rate) stiffer throughout the travel.
 - 1.2.2. Less stiff spring (lower spring rate) less stiff throughout the travel.
 - 1.3. Gas pressure always bleed off any pressure.
 - 1.4. Fork height
 - 1.4.1. Rise in clamps for quicker turning.
 - 1.4.2. Lower in clamps for improved straight line stability.
 - 1.5. Compression damping
 - 1.5.1. Harder (more damping, slower) adds resistance to the suspension motion when the suspension is compressing.
 - 1.5.2. Softer (less damping, quicker) reduces resistance to the suspension motion when the suspension is compressing
 - 1.6. Rebound damping
 - 1.6.1. Harder (more damping, slower) adds resistance to the suspension motion when the suspension is returning to full length.
 - 1.6.2. Softer (less damping, quicker) reduces resistance to the suspension motion when the suspension is returning to full length
- 2. Rear shock
 - 2.1. Preload adjustment
 - 2.1.1. More preload (greater distance) less race sag.
 - 2.1.2. Less preload (smaller distance) more race sag.
 - 2.2. Shock spring
 - 2.2.1. Stiffer spring stiffer throughout the travel.
 - 2.2.2. Less stiff spring less stiff throughout the travel.
 - 2.3. Compression damping
 - 2.3.1. Harder (more damping, slower) adds resistance to the suspension motion when the suspension is compressing.
 - 2.3.2. Softer (less damping, quicker) reduces resistance to the suspension motion when the suspension is compressing.
 - 2.4. Rebound damping
 - 2.4.1. Harder (more damping, slower) adds resistance to the suspension motion when the suspension is returning to full length.
 - 2.4.2. Softer (less damping, quicker) reduces resistance to the suspension motion when the suspension is returning to full length

Front Fork Operation

The front suspension on the CX50SR works under the principals of hydraulic damping

Shock preload

Loosen the set screw and turn the spring perch in full turn increments to get the desired sag settings.

NOTE:

Always leave the spring perch rotated in such position so that the set screw is easily accessible.

Carburetion

Although your Cobra is sent from the factory with the carburetor jetted for optimal performance, you may find it necessary to adjustment your particular jetting due to current weather conditions, altitude, fuel variations, and/or engine modifications.

CAUTION:

Proper jetting is very important for engine performance and engine life. Symptoms of improper jetting are listed below.

- Symptoms of incorrect oil or oil / fuel ratio
 - Poor acceleration
 - Misfire at low engine speeds
 - Excessive smoke
 - Spark plug fouling
 - Excessive black oil dripping from exhaust system
- Symptoms of too rich a fuel mixture
 - o Poor acceleration
 - o Engine will not 'rev' out, blubbers on top
 - Misfire at low engine speeds
 - Excessive smoke
 - Spark plug fouling
 - Wet, black, or overly dark spark plug (when removed for inspection)
- Symptoms of too lean a fuel mixture
 - Pinging or rattling
 - Erratic acceleration
 - Same actions as running out of fuel
 - High engine temperature
 - White spark plug (when removed for inspection)

NOTE: When inspecting the spark plug to evaluate jetting, a properly jetted machine will produce a spark plug that is dry and light tan in color.

Environmental and altitude related mixture adjustments				
Condition	Mixture will be	Required adjustment		
Cold air	Leaner	Richer		
Warm air	Richer	Leaner		
Dry air	Leaner	Richer		
Very humid air	Richer	Leaner		
Low altitude	Standard	None		
High altitude	Richer	Leaner		
Low barometric pressure	Richer	Leaner		
High barometric pressure	Leaner	Richer		

NOTE: Before making any carburetor jetting changes verify that:

- o You are using the proper fuel and oil
- The fuel is fresh and uncontaminated
- The oil and fuel have been mixed in the proper ratio
- The carburetor is clean (no plugged jets)
- The air filter is properly clean and oiled
- The float height is within proper specification (proper measuring technique is described later in this section)

NOTE: Perform all jetting changes on a motorcycle that has been warmed up to

proper operating temperature.

The carburetor on your Cobra motorcycle is quite adjustable. Figure 59 shows its range of adjustment and in particular what adjustable component affects what range of operation (specifically throttle position).

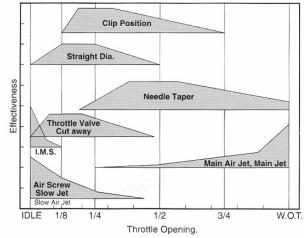


Figure 59

FUEL SCREW ADJUSTMENT: Adjust for maximum idle speed

The fuel adjustment screw is located on the left side of the carburetor. It is the smaller of the two adjustment screws and requires the use of a small flat blade screwdriver for adjustment. After adjusting for maximum idle speed, use the idle screw to adjust the desired idle speed.

NOTE: If the fuel screw requires more than 3 turns out, replace the pilot jet for one that is one size richer (larger number) then re-adjust the fuel screw.

IDLE ADJUSTMENT:

Adjust for desired idle speed

The idle speed screw is located on the left side of the carburetor. It is the larger of the two screws on the side of the carburetor and is unique with its knurled head for easy fingertip adjustment. To raise the idle, turn the screw in, clockwise, (in 1/4 turn increments) and rev the engine after each adjustment. To lower the idle, turn the screw counter-clockwise.

TOP END JETTING: Adjust for clean full throttle acceleration Jet your top end (main jet) based on the acceleration of your Cobra Motorcycle on the longest straight at the track. Observe any of the lean or rich symptoms (spark plug appearance and bike performance) listed above and change your jetting accordingly.

PART THROTTLE

Adjust for desired acceleration

Using an area of the track that allows the rider to operate and mid throttle and transition (accelerate, or 'roll on') from closed, or mostly closed throttle, to a larger throttle opening. Observe the rich and lean symptoms listed above. Adjust the jet needle position by moving the clip from its current position (move the clip higher on the needle to make the bike run leaner, or move the clip lower on the needle to make the bike run richer) to one higher or lower.

Troubleshooting

1) Engine not behaving properly

- a) Carburetor top is installed backwards (happens a lot)
- b) The carburetor slide indexing pin is missing
- c) Wrong spark plug installed (8339 Champion to be used on '04 or later & no mods)
- d) Needle clip is on top of plastic not below
- e) Air leak find where with carb cleaner or similar
- f) Ground wire or ignition leads have fault

2) Engine is down on power

- a) Clutch engagement is not set properly
- b) Jetting is incorrect
- c) Silencer needs repacked
- d) Exhaust pipe
 - i) Has excess carbon buildup
 - ii) Has large dent in it
- e) Compression is low
 - i) Piston
 - ii) Rings
- f) Reeds are damaged
- g) Ignition timing is incorrect

3) Engine is excessively loud

a) Silencer needs to be repacked

4) Engine cuts out at high RPMs

- a) Stator bad
- b) Carburetor diffuser plate upside down (install like a skirt)
- c) Plugged fuel petcock
- d) Silencer core tube broken

5) Engine won't start

- a) Fuel
 - i) None in tank
 - ii) Is sour or bad
- b) Carburetor is dirty
- c) Ignition

- i) Spark plug fouled
- ii) Wrong spark plug installed (8339 Champion to be used on '04 or later & no mods)
- iii) Spark plug cap off
- iv) Engine Shut-off 'kill' switch is shorted
- v) Bad electrical ground
- vi) Stator winding damaged
- d) Exhaust is plugged

6) Overheating

- a) Bad stator
- b) Water pump pulleys or belt broken
- c) Water pump impeller broken or bolt out
- d) Jetting too lean
- e) Too much throttle blipping
- f) Too high gearing
- g) Kinked radiator hose
- h) Rear brake dragging
- i) Chain too tight
- j) Air leak

7) Engine won't idle

- a) Idle knob needs adjusted
- b) Air leak
- c) Carburetor jets are dirty

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